

XY PLOTTER DXY-1350A DXY-1150A

USER'S MANUAL

Thank you very much for purchasing the DXY-1350A/1150A.

- To ensure correct and safe usage with a full understanding of this product's performance, please be sure to read through this manual completely and store it in a safe location.
- Unauthorized copying or transferral, in whole or in part, of this manual is prohibited.
- The contents of this operation manual and the specifications of this product are subject to change without notice.
- The operation manual and the product have been prepared and tested as much as possible. If you find any misprint or error, please inform us.

For the USA

**FEDERAL COMMUNICATIONS COMMISSION
RADIO FREQUENCY INTERFERENCE
STATEMENT**

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules.

These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment.

This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications.

Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Unauthorized changes or modification to this system can void the users authority to operate this equipment.

The I/O cables between this equipment and the computing device must be shielded.

For Canada

CLASS A NOTICE

This Class A digital apparatus meets all requirements of the Canadian Interference-Causing Equipment Regulations.

CLASSE A AVIS

Cet appareil numérique de la classe A respecte toutes les exigences du Règlement sur le matériel brouilleur du Canada.



ROLAND DG CORPORATION

1-6-4 Shinmiyakoda, Hamamatsu-shi, Shizuoka-ken, JAPAN 431-2103

MODEL NAME : See the MODEL given on the rating plate.

RELEVANT DIRECTIVE : EC MACHINERY DIRECTIVE (89/392/EEC)

EC LOW VOLTAGE DIRECTIVE (73/23/EEC)

EC ELECTROMAGNETIC COMPATIBILITY DIRECTIVE (89/336/EEC)

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Windows is a registered trademark or trademark of Microsoft Corporation in the United States and/or other countries.

To Ensure Safe Use

About ⚠️ WARNING and ⚠️ CAUTION Notices

 WARNING	<p>Used for instructions intended to alert the user to the risk of death or severe injury should the unit be used improperly.</p>
 CAUTION	<p>Used for instructions intended to alert the user to the risk of injury or material damage should the unit be used improperly.</p> <p>* Material damage refers to damage or other adverse effects caused with respect to the home and all its furnishings, as well to domestic animals or pets.</p>

About the Symbols

	<p>The ⚠️ symbol alerts the user to important instructions or warnings. The specific meaning of the symbol is determined by the design contained within the triangle. The symbol at left means "danger of electrocution."</p>
	<p>The ⚡ symbol alerts the user to items that must never be carried out (are forbidden). The specific thing that must not be done is indicated by the design contained within the circle. The symbol at left means the unit must never be disassembled.</p>
	<p>The ● symbol alerts the user to things that must be carried out. The specific thing that must be done is indicated by the design contained within the circle. The symbol at left means the power-cord plug must be unplugged from the outlet.</p>

⚠️ WARNING



Do not disassemble, repair, or modify.

Doing so may lead to fire or abnormal operation resulting in injury.



Do not use with any power supply other than the dedicated AC adapter.

Use with any other power supply may lead to fire or electrocution.



Do not use with any electrical power supply that does not meet the ratings displayed on the AC Adapter.

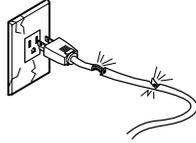
Use with any other power supply may lead to fire or electrocution.

CAUTION



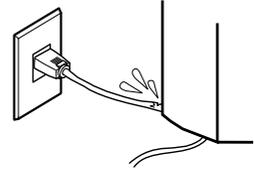
Do not use with a damaged power cord or a power outlet that is loose when the AC adapter is plugged in.

Use with any other power supply may lead to fire or electrocution.



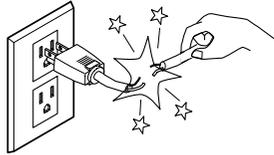
Do not injure or modify the electrical power cord, nor subject it to excessive bends, twists, pulls, binding, or pinching, nor place any object of weight on it.

Doing so may damage the electrical power cord, leading to electrocution or fire.



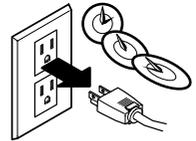
When unplugging the electrical power cord from the power outlet, grasp the plug, not the cord.

Unplugging by pulling the cord may damage it, leading to fire or electrocution.



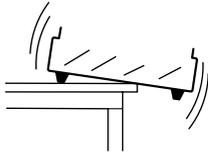
When not in use for prolonged periods, unplug the power cord from the electrical outlet.

Failure to do so may result in danger of shock, electrocution, or fire due to deterioration of the electrical insulation.



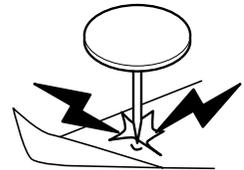
Install on a stable surface.

Failure to do so may result in falling of the unit or AC adapter, leading to injury.



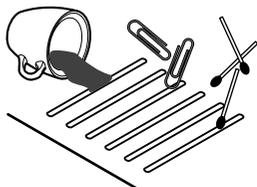
Do not damage the electrostatic pad, or attempt to use tacks or the like to secure paper or other material to the pad.

Doing so may lead to electrocution.



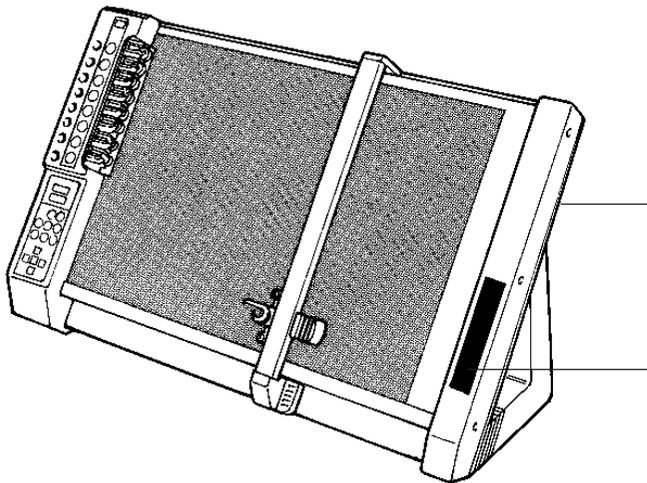
Do not allow liquids, metal objects or flammables inside the machine.

Fire may result.



About the Labels Affixed to the Unit

These labels are affixed to the body of this product.
The following figure describes the location.



Model name

DXY-1350A

CAUTION

- Be careful to never scratch the electrostatic paper hold bed with a pointed object (whether it be a pin, knife, screwdriver, whatever). By scratching the bed, not only can you cause a reduction in the quality of plots made, but doing so can be quite dangerous, since electrostatic energy at high-voltage courses through the bed.

- When you wish to clean the electrostatic paper hold bed after it becomes dirty, always use only methyl alcohol (industrial-use alcohol). Neutral detergents should never be used, since they will cause a deterioration in the paper holding ability of the bed. Methyl alcohol is flammable and is toxic. Read and follow the instructions supplied with it, and make sure to handle it properly.

DXY-1150A

CAUTION

Don't put a floppy disk or magnetic card on this place.

Rear

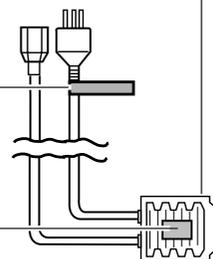
CAUTION: INDOOR USE ONLY
WARNING: SHOCK HAZARD
-DO NOT OPEN
AVIS: RISQUE DE CHOC
ELECTRIQUE -NE PAS OUVRIR

CAUTION :The socket-outlet shall be installed near this AC-adaptor and shall be easily accessible.	ACHTUNG :Schließen Sie das Netzteil an eine leicht erreichbare Steckdose an,damit Sie den Stecker nötigenfalls sofort ziehen können.
ATTENTION :Veillez à connecter l'adaptateur à une prise murale facilement accessible afin de pouvoir rapidement débrancher la prise de l'adaptateur en cas de besoin.	

Affixed to the 230 V/240 V adapter

Rating label

Use a rated power supply.



In addition to the **WARNING** and **CAUTION** symbols, the symbols shown below are also used.

NOTICE

: Indicates information to prevent machine breakdown or malfunction and ensure correct use.

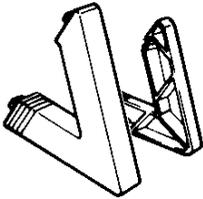


: Indicates a handy tip or advice regarding use.

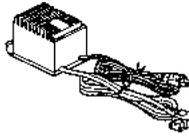
Checking Accessories

The following accessories are packed together with the main unit. Before using, be sure to check to make sure that all accessories have been included.

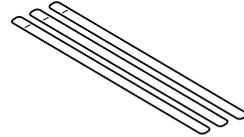
Stand x 2 (L and R)



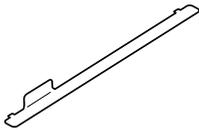
Exclusive AC adapter x 1



Metal strip (DXY-1150A only) x 3



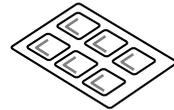
Paper clip (DXY-1150A only) x 1



Rubber positioning sticker x 1 set



Transparent positioning sticker x 1 set



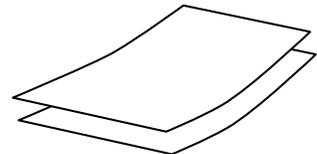
PLOTTER DRIVER for Windows® 3.1 x 1



PLOTTER DRIVER for Windows® 95 x 1



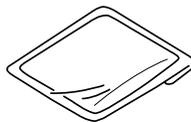
Paper (for self-test) x 2



Standard ceramic pen (for self-test) x 1 set



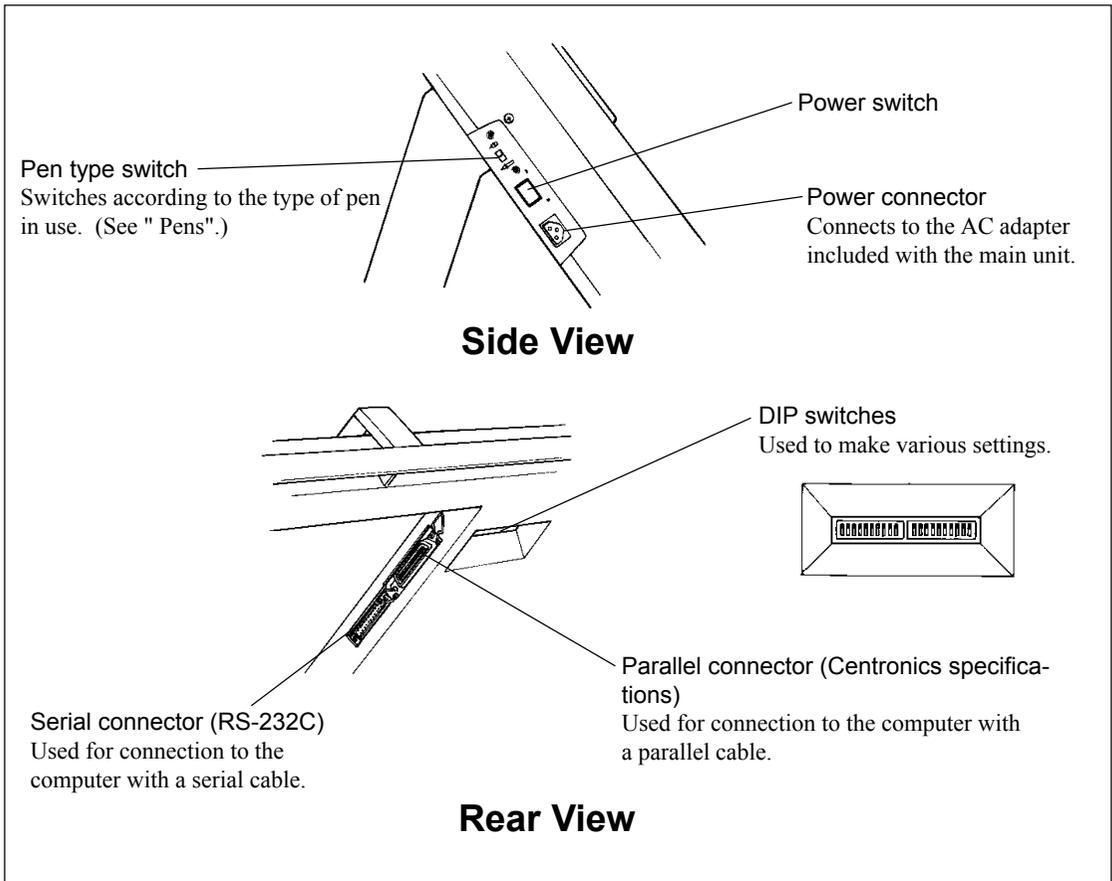
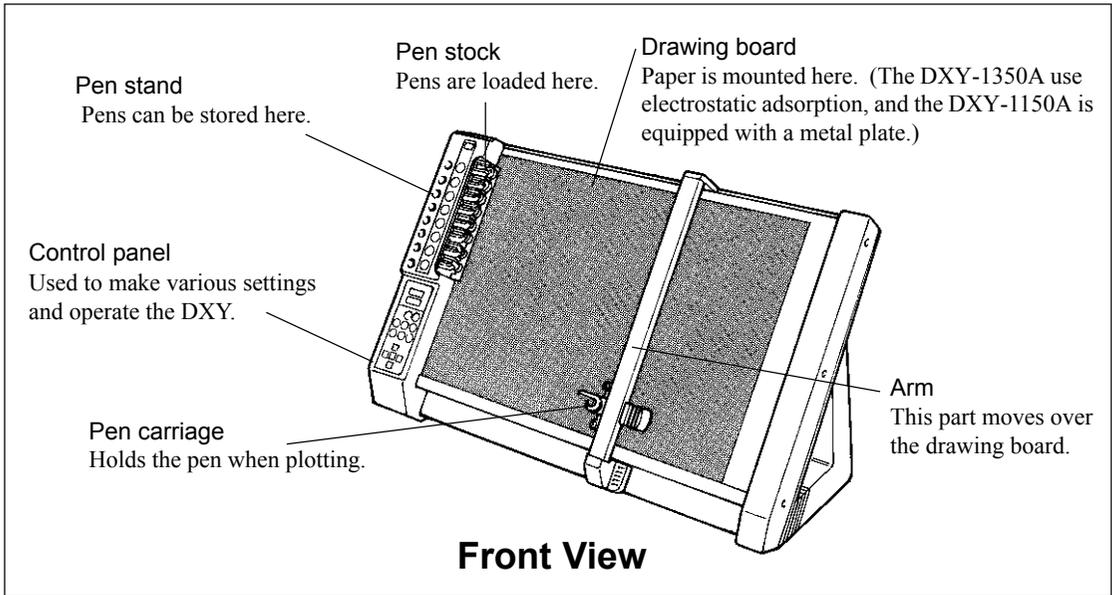
Dust cover x 1



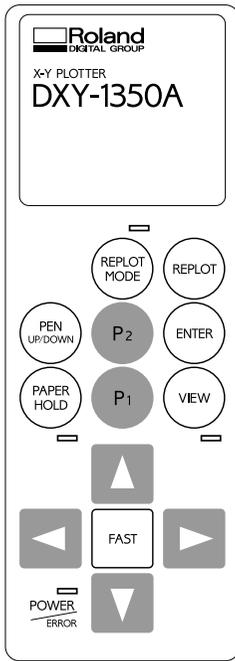
User's manual x 1



Part Names and Functions



Control Panel



REPLOTTING LED (DXY-1350A only)

Lights up when replotting is possible.

[REPLOTTING MODE] key (DXY-1350A only)

Switches to the Replot mode. (See "Explanation of Functions and Operation".)



[REPLOT] key (DXY-1350A only)

Press this key while the REPLOTTING MODE LED is lit to execute replotting.



[PAPER HOLD] key (DXY-1350A only)

Causes paper to stick to the drawing board.

PAPER HOLD LED (DXY-1350A only)

Lights up during paper hold.



[PEN UP/DOWN] key

Press this key to move the pen up or down.



[ENTER] key

Use this key in combination with other keys to operate the DXY.



[P1] and [P2] scaling point keys

Pressing the [P1] or [P2] key moves the pen carriage to the specified position. (See "Explanation of Functions and Operation".)



[VIEW] key

Moves the carriage to the upper right of the drawing board and pauses operation. Pressing the key a second time return the pen carriage to the pen position it was at immediately before.

VIEW LED

Lights up during VIEW



[FAST] key

Pressing this key speeds up carriage movement.



position keys

Moves the pen carriage. Pressing two adjacent position keys at the same moves the pen carriage diagonally.



POWER/ERROR LED

Lights up when the power is turned on. This LED also blinks when an error has occurred.

On the DXY-1150A, only the pen number is shown. The following functions are available only on the DXY-1350A.



[PEN SPEED] key

Pen speed can be set by pressing this key and the  key. (See "Pens".)



[PENSELECT] key

The pen to be used can be selected while this key is held down.



Step-by-Step Plotting

Operation Flow

When using the DXY, plotting is carried out using the sequence of steps described below. Refer to the pages indicated for each step for an explanation of how the operation is performed.

1 Set up the plotter.

2 Connect the AC adapter.

3 Connect the plotter to the computer.



4 Select the instruction set.

5 Make other required settings.

6 Load the pens.



7 Turn on the power.

8 Load the paper.

9 Set pen speed.

10 Download plot data from the computer.

11 Perform self-testing.

Be sure to follow this procedure when using the DXY for the first time. If necessary, steps 4 and 5 should also be carried out.

These steps are carried out when the computer connection or the paper size has been changed. All of these settings are made using the DIP switches.

Unless the usage environment has been changed, these steps are all that needs to be done to make a plot.

When using the DXY for the first time, or to confirm operation of the plotter, a self-test can be carried out to check the main unit for problems.

Setting Up the Stands

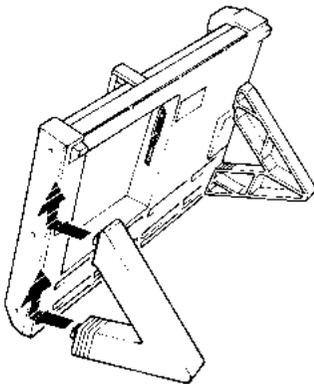
NOTICE Never install this unit in any of the following situations, as it could result in damage:

- Do not install the unit on an unstable surface.
- Places with excessive electrical noise.
- Places with excessive humidity or dust.
- The unit and AC adapter become hot during use. Avoid installation in an area with poor heat-radiating characteristics (poor ventilation).
- Avoid subjecting the unit to severe vibration or shocks.
- Places exposed to strong illumination or direct sunlight.

To Use the DXY Upright

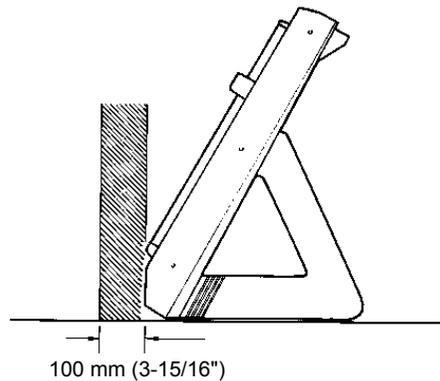
1

Install the left and right stands included with the plotter.



2

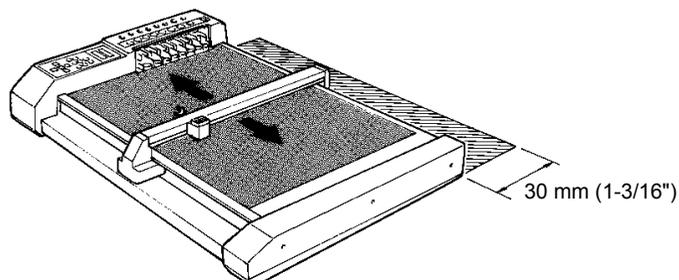
To prevent interference with the arm when it moves, do not place any objects in the shaded area shown below.



To Use the DXY Horizontally

1

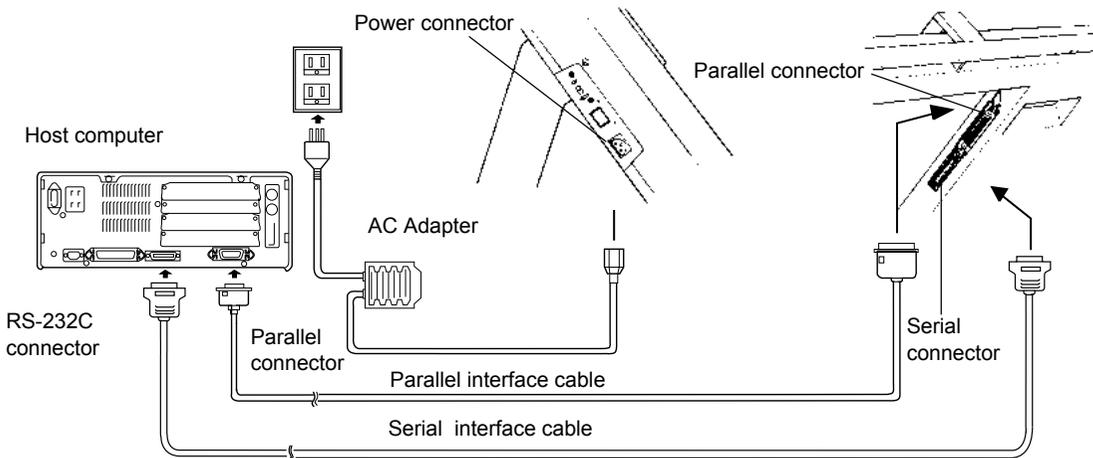
To prevent interference with the arm when it moves, do not place any objects in the shaded area shown below.



Connection

NOTICE

- Before connecting the cable, make sure the computer's power and the DXY's power switch are switched off.
- Securely connect the power cord, computer I/O cable and so on so that they will not be unplugged and cause failure during operation.
- The arm and pen carriage move when the unit is switched on and while performing plotting --keep hands and objects away at these times.
- The rail moves simultaneously when the power is switched on. Do not place any object on the drawing board.
- First switch on the power to the computer, then turn on the DXY.



Loading the Pens

32 Color Plotter Pens Water Based Fiber Tipped Pen Thick Water Based Fiber Tipped Pen	MPP Ink Pen Refillable Ink Pen Standard Ceramic Pen
Front 	Rear 

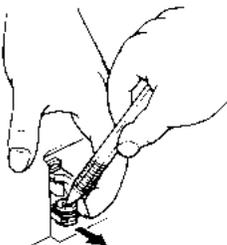
About the Rubber Pen-cap Fitting

Before loading the pens make sure that the pen cap rubbers are set correctly (The pen cap rubber is mounted on the pen stock when the plotter is packed). The pen cap rubbers help prevent the pen tips from drying out, but they will not perform optimally unless they are mounted correctly.

Pen cap rubbers have fronts and backs, and either may be used depending on the type of pen each protects.

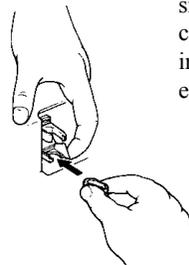
Removal

Pull the pen cap rubber off. They can be relatively easily removed from mechanical pencils and ballpoint pens.



Mounting

While pressing the pen cap rubber on with your fingers, snap it onto the holder. Incorrect mounting may result in ink leakage and improper pen exchange.



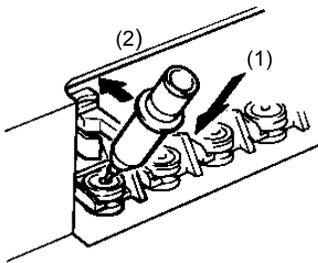
Loading the Pens

*For additional information on pen types (options), refer to "Pens".

NOTICE

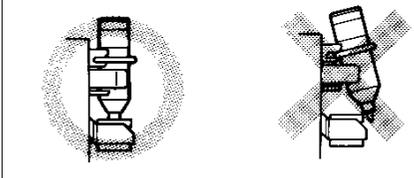
- Load the pens only in the pen stock. Attempting to mount a pen directly in the pen carriage may cause faulty operation.
- Use only proprietary pens made exclusively for use with the DXY. Failure to do so may result in faulty operation because of differences in pen length.
- The effectiveness of the pen cap covers is only temporary. At the end of the work day, be sure to attach the special pen caps and store the pens.

Load the pens in the pen stock. The pen stock can hold eight pens at a time. Remove the cap from the pen, then while pressing down on the pen cap rubber with the tip of the pen as shown in the figure, gently press the pen into place so that the round ridge on the pen goes into the groove on the pen stock.



* When using ink pen
Before loading into the pen stock, write lightly on a scrap of paper and check ink flow.

If the pen is not loaded correctly it will cause pen exchange errors. Be sure to load the pen correctly as shown below.



After use, remove the pens from the pen stock, cap securely, and store. Ink pen dry out especially rapidly, which can cause the ink at the tip to harden and interfere with normal use later.

Loading the Paper

* When using the plotter for the first time, be sure to peel the protective sheet (a sheet of thin, semitransparent vinyl) off the drawing board.



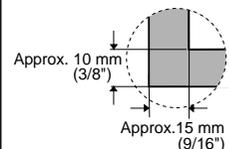
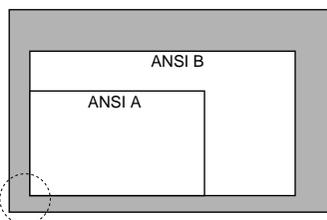
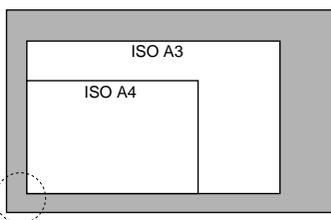
- Touching the surface of the paper with the hands may reduce plot quality because of the adsorption of skin oils.
- Adsorptive force may vary according to the type of paper. Adsorption of two or more sheets of paper is not possible.
- Adsorptive force is reduced in areas where temperature is extremely low. At such times, the paper will adsorb is allowed to stand for a short while (10 seconds) after placement on the drawing board. (DXY-1350A only)
- When opening a new package of paper, allow the paper to air for 30 minutes to an hour. This airing helps prevent contraction or expansion of the paper due to humidity or temperature.

How to Load Paper on the DXY-1350A

1

Make sure the PAPER HOLD LED is not lit.

Place the paper according to its size as shown in the figure. (See a description of the plotting area.)



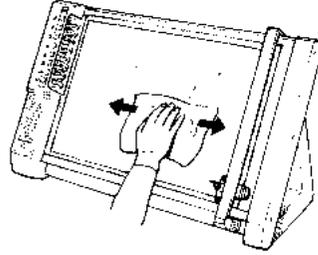
2

After positioning, turn on the **[PAPER HOLD]** key to secure the paper to the drawing board.



3

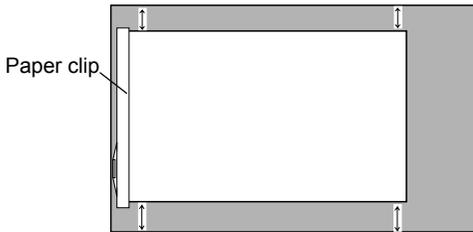
Remove bubbles and wrinkles from the paper by wiping with a dry cloth.



How to Load Paper on the DXY-1150A

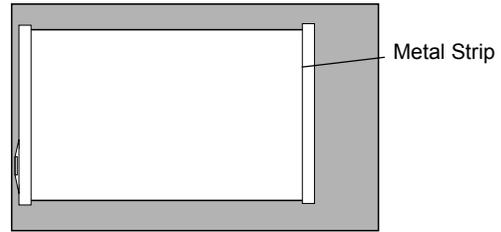
1

As shown in the figure, use the paper clip on the left side of the unit to align the sheet of paper evenly with the drawing board.



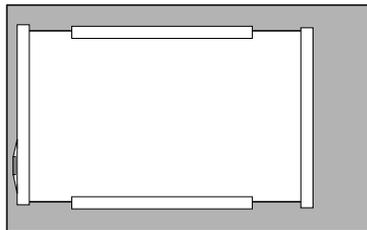
2

Remove bubbles and wrinkles from the paper, and install the metal plate on the left side of the sheet.



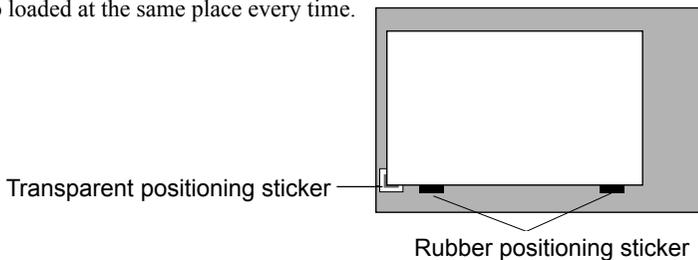
3

Install the metal plates at the top and bottom in the same way.



Rubber Positioning Stickers and Transparent Positioning Sticker

After plotting has been carried out a few times and the position of the paper becomes apparent, affix the transparent and rubber positioning stickers included with the plotter to the drawing board. This enables paper to be loaded at the same place every time.



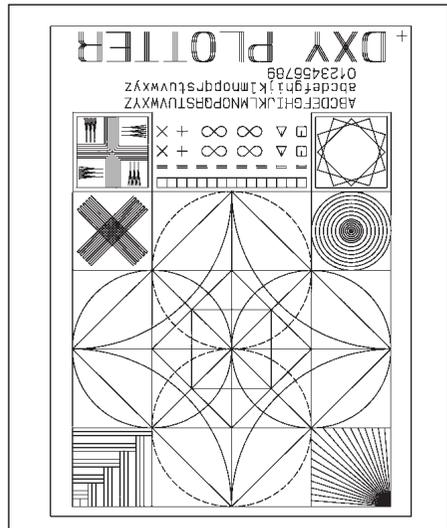
Self-testing

NOTICE The arm and pen carriage move when the unit is switched on and while performing plotting --keep hands and objects away at these times.

Self-test Mode

A self-test can be carried out to check whether the DXY is functioning correctly. When doing this, the plotter does not have to be connected to the computer.

1. Load the pens included with the plotter in pen stocks 1 through 3. (See "Loading Pens.")
2. Turn on the power switch while holding down the **[ENTER]** key.
3. The pen carriage moves to the upper right of the main unit, and VIEW is enable (the VIEW LED lights up.)
4. Load an A3-size sheet of paper. (For instructions on loading paper, see "Loading the Paper" on pages 8 and 9 for the DXY-1350A or on page 9 for the DXY-1150A.)
5. Press the **[VIEW]** key to disable VIEW.
6. The DXY then plots the self-test pattern.
When the pen is returned to the pen stock and the carriage moves to the upper right of the main unit, the self-test is finished.



This is actually the bottom of the page.

The self-test plot is slightly larger than A4 size, so be sure to use A3-size paper.

Installing the DRIVER

The DXY-1350A/1150A comes with drivers for Windows 3.1 and Windows 95. Be sure to install the correct driver for your operating system.

About Installation

Be sure to read the notes on how to install the driver in the file Readme.doc on the Setup disk. In addition to an explanation of installation and setup methods, this file contains the latest information about the driver, the operating environment, and other important matters. You can view this file with a text editor such as Notepad.

Downloading Plot Data

Plot data is sent from the host computer (the program) to the DXY and plotted out. Make the settings described below to match the program that you're using. This example describes the general values for output (plotting). If you need detailed information about output methods, please see the documentation for the software you're using.

Outputting Data from a Windows-based Program

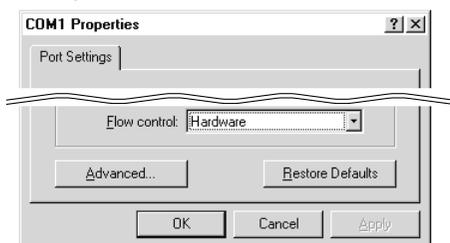
When you are asked to select a printer, choose the DXY-1350A or DXY-1150A driver. At the driver setup screen, make the setting for paper size, pen type, and so on.



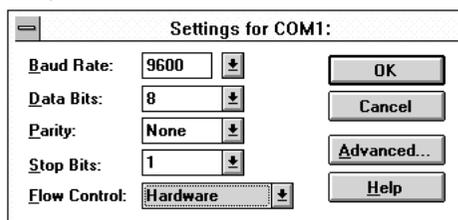
Connecting with a Serial Cable

For the driver's port setting, set Flow control to [Hardware.]
For more information about other communication parameters, see "About the Settings for Communication Parameters."

Setup Screen for Windows 95



Setup Screen for Windows 3.1



Selecting the Instruction Set

If you're using the driver for the DXY-1350A/1150A, select RD-GL I as the instruction set. See "DIP Switches" for information on how to make this setting.

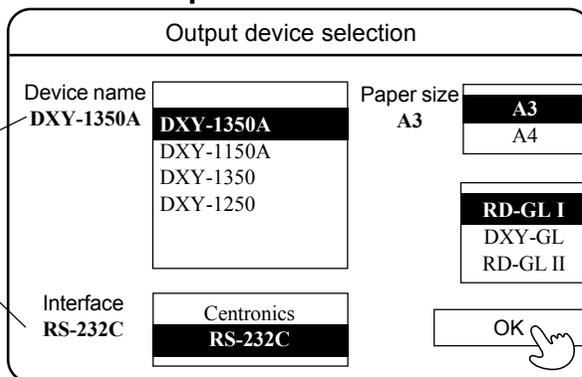
Outputting Data from an MS-DOS-based Program

When outputting data from a program, make the settings for the values described below.

Sample Application Software Output Device Selection Screen

Select DXY-1350A, or DXY-1150A. If these selections are not available, choose any model in the DXY series. Also, if RD-GL II has been selected as the instruction set, choose either the DPX series, GRX series, or GSX series.

Select either the parallel (Centronics) or the serial (RS-232C) interface. Choose the one that the host computer and the DXY are connected by.



Select the paper size you will use.

Select the instruction set to be used.

Settings for Communication Parameters

Using a serial (RS-232C) cable to connect the DXY with the computer enables the Auto-Protocol function, which makes it unnecessary to set communication parameters on the DXY.



About Auto Protocol

Because the DXY can automatically determine communication parameters, plotting can be carried out simply by downloading the plot data from the computer.

In order for the parameter settings to be made automatically, make sure that DIP switch **[SW2-8]** on the back of the machine is set to **[AUTO.]**

Also, if the software is changed while in use, turn the power to the DXY off and then on again to enable the Auto Protocol function to make the automatic determination of the communication parameters.

Communication parameters can also be set without using Auto-Protocol, by follow the method described below.

- Setting DIP switch **[SW2-8]** to **"FIX"** disables the Auto-Protocol function. The parameters in effect when this is done are a **baud rate (serial transmission rate) of 9600, using and 7-bit data length with EVEN parity** checking and one stop bit.
- Auto-Protocol can also be disabled by switching on the power while holding down a **position** key and the **[ENTER]** key. The transmission rate is determined by which **position** key is held down. Communication parameters other than transmission rate are determined by the setting for DIP switch **SW 2-8**.

* These settings are lost when the power is switched off, and must be made again after powerup.

Setting the baud rate

1200	Turn on the power while holding down the  and  keys.
2400	Turn on the power while holding down the  and  keys.
4800	Turn on the power while holding down the  and  keys.
9600	Turn on the power while holding down the  and  keys.

Setting communication parameters other than baud rate

DIP switch **[SW 2-8]** set to **"AUTO"**:
8-bit data length, no parity, 1 stop bit

DIP switch **[SW 2-8]** set to **"FIX"**:
7-bit data length, EVEN parity, 1 stop bit

After Plotting

1. Remove the paper.

DXY-1350A: Press the [PAPER HOLD] key to release the electrostatic adsorption and remove the paper.

DXY-1150A: Remove the paper clip, release the metal strips, and remove the paper.

2. Turn off the DXY.

Switch off the power to the DXY. If the plotter will not be used for a long time, the electrical cord should also be unplugged.

3. Remove the pens.

Remove all pens from the pen stock. Cap and store the pens after use.

Care and Maintenance

NOTICE

Be sure to turn off the power to the DXY before cleaning.

Never attempt to oil or lubricate the mechanism.

The drawing board for the DXY-1350A is an electrostatic pad. When cleaning the drawing board, never use water, silicone cloth, neutral detergent, solvent, or chemically-treated cloth. Such materials can permanently degrade the board's electrostatic adhesive force.

Cleaning the Main Unit

If the unit becomes dirty, wipe gently using a cloth moistened with water or anhydrous alcohol.

Cleaning the Drawing Board

Gently wipe with a soft cloth. If soiling is severe or the adsorptive force of the drawing board is weak (DXY-1350A only), wipe gently using a cloth moistened with ethyl alcohol. The DXY-1350A use an electrostatic adsorption drawing board, which must never come in contact with water, neutral detergents, solvents, silicone cloth, or any other type of chemically treated wiper cloths, as these will irrevocably diminish the electrostatic adsorptive force.

Cleaning the Pen Cap Rubbers

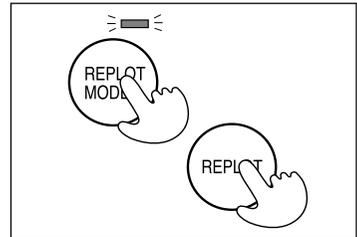
Ink buildup on the pen cap rubbers may soil plots. Remove the pen cap rubbers and wash with water. Replace them on the pen stock after allowing to dry completely (out of direct sunlight).

Explanation of Functions and Operation

The DXY has a range of functions that can be performed using the keys on the control panel. This section describes how to use these functions.

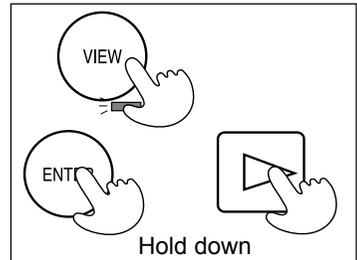
< Replotting (DXY-1350A Only) >

1. Before downloading the plot data, press the [REPLOT MODE] key. The REPLOT MODE LED lights up.
2. Use the computer software to download the plot data.
3. Load a sheet of paper and press the [REPLOT] key.



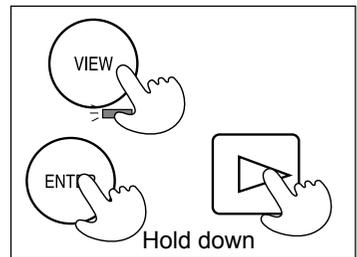
< Erasing Data in the Plotter >

1. Press the [VIEW] key. The pen carriage moves to the upper right of the main unit and stops.
2. While holding down the [ENTER] key, press the [] key.



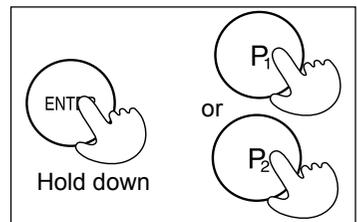
< Stopping a Plot >

1. Press the [VIEW] key. The pen carriage moves to the upper right of the main unit and stops.
2. Use the computer software to stop sending plot data to the DXY.
3. While holding down the [ENTER] key, press the [] key. Plot data remaining in the plotter is deleted.



< Setting Scaling Points (P1 and P2) >

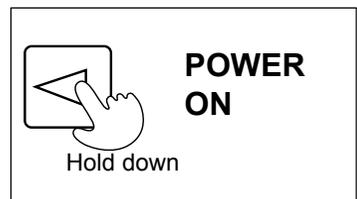
1. Use the [], [], [], [] and [FAST] keys to move the pen carriage to the position for setting P1 or P2.
2. While holding down the [ENTER] key, press the [P1] or the [P2] key.



< Enabling the Non-buffer Mode >

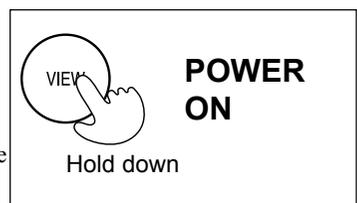
In the Non-buffer mode, data downloaded from the computer is plotted simultaneously, with no data stored in the buffer within the DXY. This can be handy when debugging a program or testing connections.

1. Turn on the power while holding down the [] key.



< Enabling the List Mode >

- In the List mode, data downloaded from the computer is printed as-is, without processing. This is handy for confirming program content.
1. Load paper and a pen (pen No. 1).
 2. Turn on the power while holding down the [VIEW] key. The pen carriage grasps the pen, moves to the upper left, and awaits data from the computer.



Pens

This section describes the pens optionally available for use with the DXY, as well as the DXY's pen-related functions. Compatibility exists for pens and paper. Please refer to the information contained here to select combinations with good compatibility.

By selecting optimum conditions for the pen and paper that are used, the DXY can achieve more accurate plots.

OHP Mode (Pen speed is controlled at 100 mm (13-15/16")/sec.)

Select this mode when using standard ceramic pens to make plots on OHP transparency sheets.
Turn on the power while holding down the [FAST] key.

Ink Pen Mode (Pen speed is controlled at 100 mm (13-15/16")/sec.)

Use this mode when plotting with MPP pens or refillable ink pens.
Turn on the power while holding down the  key on the control panel.

Cutting Mode (Cutting Speed Controlled at 10 mm (3/8")/sec)

This mode is selected when using the DXY to carry out cutting. Use the DIP switches on the back of the machine to set the cutting offset, then turn on the power to the unit. (See "DIP Switches" for details on the cutting function.)

Setting Pen Speed (DXY-1350A Only)

While holding down the [PEN SPEED] key, press any one of the [PEN SELECT] keys from 1 to 8. The chart below shows the pen speeds that can be set with these keys. This function is handy when the optimum speed for the pens being used is known. Pen speed is set to the same value for all pens.

Pen No	1	2	3	4	5	6	7	8
Pen Speed	30 mm/sec 3/16"	40 mm/sec 9/16"	60 mm/sec 2-3/8"	90 mm/sec 3-9/16"	120 mm/sec 4-3/4"	160 mm/sec 6-5/16"	220 mm/sec 8-11/16"	420 mm/sec 16-9/16"
OHP Mode	30 mm/sec 3/16"	40 mm/sec 9/16"	60 mm/sec 2-3/8"	90 mm/sec 3-9/16"	100 mm/sec 3-15/16"	100 mm/sec 3-15/16"	100 mm/sec 3-15/16"	100 mm/sec 3-15/16"
Ink Pen Mode	30 mm/sec 3/16"	40 mm/sec 9/16"	60 mm/sec 2-3/8"	90 mm/sec 3-9/16"	120 mm/sec 4-3/4"	160 mm/sec 6-5/16"	200 mm/sec 7-7/8"	200 mm/sec 7-7/8"

Changing Maximum Plotting Speed

The DIP switches on the back of the DXY can be used to change the maximum plotting speed. When shipped from the factory, maximum plotting speed is set at 420 mm (16-9/16")/sec (all directions), but when set to [FAST] , maximum plotting speed is 600 mm (23-5/8")/sec (45° orientation).

Pen Type Switch

The pen type switch on the side of the main unit can be used to select [Long] or [Short] to match the pen holder in use. The descriptions of the different pens that are available also list the type to be set, so be sure to select the appropriate pen type.

Auto Pen-up and Auto Pen-return Functions

To prevent ink from running or blotting the paper, the DXY features an Auto Pen-up function, which automatically lifts the pen during plotting when approximately three seconds elapse with no data received from the computer. Moreover, is approximately 50 seconds pass with no plot data received, the Auto Return function automatically returns the pen from the carriage to the pen stock. Because there is a pen cap rubber fitted into the pen stock, this can prevent the pen tip from drying out.

Standard Ceramic Pen

Features

The pen tip is a ceramic tube, with ink flowing through it to form the line

Because pen tip diameter is uniform, line thickness is uniform from start until the ink runs out

Pen widths of 0.25 mm (0.00984"), 0.35 mm (0.0138"), 0.50 mm (0.50 mm), and 0.70 mm (0.0276") are available, allowing use for plots or business graphics.

Water-soluble ink available in eight colors (black, red, blue, green, orange, pink, brown and purple)

NOTE

Because these are dye-based inks, plots made with these pens will fade if left exposed to sunlight for long periods. Store plots made using these pens out of direct sunlight.

Pen cap rubber orientation	Plotting distance (with our standard paper)
	0.25 mm : 2000 m (0.00984":78740") 0.35 mm : 1300 m (0.0138" :51181") 0.50 mm : 700 m (0.0197" :27559") 0.70 mm : 400m (0.0276" :15748")
Applicable paper	
High-quality paper, tracing paper	
Pen type	Short

Water Based Fiber Tipped Pen

Features

Excellent coloration for colorful illustrations

Comes in eight colors (black, red, blue, green, brown, purple, pink, orange), and two pen tip thicknesses (0.3 mm (0.0118") and 0.6 mm (0.0236"))

NOTE

Long-term use will cause the pen tip to wear, causing a gradual increase in line width.

Because these are dye-based inks, plots made with these pens will fade if left exposed to sunlight for long periods. Store plots made using these pens out of direct sunlight.

Pen cap rubber orientation	Plotting distance (with our standard paper)
	0.3 mm : 400 m (0.0118":15748") 0.6 mm : 300 m (0.0236" :11811")
Applicable paper	
High-quality paper, coated paper, tracing paper water based OHP film	
Pen type	Short

32 Color Plotter Pens

Features

Variety of colors and shades for colorful expression

Optimum for illustrations, graphs and graphics

Fiber pen tip for simple use

Two pen tip thicknesses - 0.3 mm (0.0118") and 0.6 mm (0.0236")

Following pen colors available:

Pen cap rubber orientation	Plotting distance (with our standard paper)
	0.3 mm : 400 m (0.0118":15748") 0.6 mm : 300 m (0.0236 :11811")
Applicable paper	
High-quality paper, coated paper, tracing paper water based OHP film	
Pen type	Short

Black	Brown	Red	Yellow	Green	Blue	Violet	Magenta
Dark Brown	Mahogany	Poppy Red	Golden Yellow	Forest Green	Cobalt Blue	Dark Purple	Purple
Grey	Pine	Orange	Lime Green	Kelly Green	Sky Blue	Mauve	Rose Pink
Warm Grey	Beige	Peach	Lemmon Lime	Olive Green	Ice Blue	Turquoise	Pale Pink

NOTE

Long-term use will cause the pen tip to wear, causing a gradual increase in line width.

Because these are dye-based inks, plots made with these pens will fade if left exposed to sunlight for long periods. Store plots made using these pens out of direct sunlight.

Thick Water Based Fiber Tipped Pen

Features

Thick water-based fiber tipped pen draws a 2 mm thick line
 Comes in eight colors (black, red, blue, green, orange, pink, brown, purple)
 Optimum for advertising and illustration, because large areas can be colored quickly

NOTE

Plots made with these pens will fade if left exposed to sunlight for long periods. Store plots made using these pens out of direct sunlight.

Pen cap rubber orientation	Plotting distance (with our standard paper)
	2 mm : 100 m (1/16" : 3937")
Applicable paper	
High-quality paper, coated paper, tracing paper Water based OHP film	
Pen type	Short

MPP Pen

Features

No need to refill ink, and maintenance much simpler than refillable ink pens.
 Plots sharp, attractive lines, with no change in line thickness or ink flow even over long periods of time.
 Non-refillable ink pens come in paper and film types. Select the ink pen appropriate for the media you will be using.
 When the film ink pen is used on film, the output can be erased with a commercially-available drafting ink eraser.
 When the paper ink pen is used on tracing paper, the output can be erased with a commercially available ink eraser (unless paper moisture absorption is high).

Pen cap rubber orientation	Plotting distance (with our standard paper)
	0.25 mm : 2500 m (0.00984" : 98425") 0.35 mm : 1800 m (0.0138" : 70866") (for paper) 0.50 mm : 1400 m (0.0197" : 55118") 0.70 mm : 800 m (0.0276" : 31496")
Applicable paper	
For paper: High-quality paper, tracing paper For film: Drafting film	
Pen type	Long

Refillable Ink Pen

Features

The same pen can be refilled and used any number of times.
 Plots sharp, attractive lines, with no change in line thickness or ink flow even over long periods of time.
 Refillable ink pens come in paper and film types. Select the ink pen appropriate for the media you will be using.
 When the film ink pen is used on film, the output can be erased with a commercially-available drafting ink eraser.
 When the paper ink pen is used on tracing paper, the output can be erased with a commercially available ink eraser (unless paper moisture absorption is high).

Pen cap rubber orientation	Plotting distance (with our standard paper)
	0.35 mm : 300 m (0.0138" : 11811") Pen tip will wear out in 6000 m (236220") to 10000 m (393700") of travel
Applicable paper	
For paper: High-quality paper, tracing paper For film: Drafting film	
Pen type	Long

Paper

This chapter describes the optional paper that can be used with the DXY. Refer to the table below in paper selection.

Paper type	Characteristics	Compatible pens	Dimensional stability
High-quality paper	This is the most economical white paper. It tends to contract and expand fairly easily, and ink will spread slightly, making it inappropriate for applications requiring high precision.	<input type="radio"/> Refillable ink pen for paper <input type="radio"/> MPP pen for paper <input type="radio"/> 32 color plotter pens <input checked="" type="radio"/> Water based fiber tipped pen <input type="radio"/> Thick water based fiber tipped pen <input type="radio"/> Standard Ceramic pen	×
Coated paper	Whiteness is higher than high-quality paper. This paper shows minimal contraction or expansion due to changes in environmental factors such as humidity.	<input type="radio"/> Water based fiber tipped pen <input type="radio"/> Thick water based fiber tipped pen <input checked="" type="radio"/> 32 color plotter pens	×
Tracing paper	Common natural type tracing paper. Suited to blueprints. Ink pen is the best pen type.	<input checked="" type="radio"/> Refillable ink pen for paper <input checked="" type="radio"/> MPP pen for paper <input type="radio"/> 32 color plotter pens <input type="radio"/> Water based fiber tipped pen <input type="radio"/> Thick water based fiber tipped pen <input type="radio"/> Standard Ceramic pen	×
Drafting film	Polyester film, with a matte finish on both sides. Has low expansion and contraction, and shows small change over time, making it optimum for jobs where precision is essential. Use optional ink pens for film.	<input checked="" type="radio"/> Refillable ink pen for film <input checked="" type="radio"/> MPP pen for film	⊙
Water based OHP film	This is transparent film for use with overhead projector (OHP) devices.	<input checked="" type="radio"/> 32 color plotter pens	⊙
Oil based OHP film		<input checked="" type="radio"/> Oil based fiber tipped pen	⊙

⊙ Optimum ○ Good

■ Paper expands and contracts by absorbing the moisture in the air.

Always plot after getting the paper accustomed to the ambient temperature and humidity. This optimum time will vary with the specific paper type, but generally 30 to 60 minutes after removal from the paper bag is appropriate.

■ Oil on the paper surface may cause poor performance

Take care when loading the paper to prevent transfer of oils or dirt from your hand to the paper surface.

Plot quality and paper

Plot quality changes with the following conditions:

Condition	Effect
Ambient temperature and humidity	Paper expansion and contraction causes offset and ink blotting
Pen speed	The line will be faint if the pen speed is too high
Pen force	Pen and paper will be damaged if set too high, and line will be faint if set too low
Paper type	Moisture absorption characteristics and surface roughness will affect line darkness, coloration and pen clogging.

When using paper not supplied by Roland DG Corp., observe the following points in making your selection:

- Does the ink work well with the paper? (moisture absorption characteristics, coloration)
- Is the ink faint? (at the rated pen speed)
- Does the ink spread? (line thickness should not change with time)
- Speed of drying (If one line crosses another, ink should not mix)
- Does pen clog?
- Other factors such as paper strength, etc.

Plotting Area

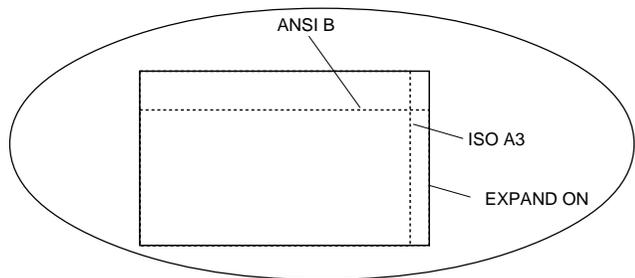
The maximum size of the plotting area varies according to the selected instruction set and operation steps, even when using the same size of paper. For an explanation of how to load and position paper, see "Loading the Paper" on pages 8 and 9.

● Size-reduced Plotting

The settings of the DIP switches on the back of the main unit of the DXY can be changed to reduce plot size and make ISO A0, A1, and A2-size plots on A3-size paper (or ANSI E, D, and C-size plots on ANSI B-size paper). This function is only effective when RD-GL II is selected as the instruction set and paper size is set at ISO A3 (or ANSI B) using the DIP switches. For details, see the plotting areas for size-reduced plotting that are given on the following page.

● Expand Mode

The DIP switch settings of the DXY can be used to set the plotting area. When DXY-GL or RD-GL I has been selected for the instruction set and the Expand mode is turned on, the size of the expanded plotting area matches ANSI B and ISO A3. When RD-GL II is chosen, the size of the plotting area when expanded varies according to paper size. The table below shows the size of the plotting area when the Expand mode is enabled.



● RD-GL I, DXY-GL (1 step/0.025 mm)

Paper size	Maximum plotting area (mm) / (inch)	Maximum plotting area (coordinates)	DIP switch settings		
			SW1-1	SW1-2	SW1-5
ISO A3	403.95 × 276 15-7/8" × 10-13/16"	16158 , 11040	OFF	OFF	OFF
ISO A4	276 × 193.025 10-13/16" × 7-9/16"	11040 , 7721	OFF	ON	OFF
ANSI B	416 × 259.125 16-3/8" × 10-3/16"	16640 , 10365	ON	OFF	OFF
ANSI A	259.125 × 199.05 10-3/16" × 7-13/16"	10365 , 7962	ON	ON	OFF
EXPAND	431.8 × 297 17" × 11-11/16"	17272 , 11880	Varies according to paper size		ON

● DXY-GL (1 step/0.1 mm)

Paper size	Maximum plotting area (mm) / (inch)	Maximum plotting area (coordinates)	DIP switch settings		
			SW1-1	SW1-2	SW1-5
ISO A3	403.9 × 276 15-7/8" × 10-13/16"	4039 , 2760	OFF	OFF	OFF
ISO A4	276 × 193.0 10-13/16" × 7-9/16"	2760 , 1930	OFF	ON	OFF
ANSI B	416 × 259.1 16-3/8" × 10-3/16"	4160 , 2591	ON	OFF	OFF
ANSI A	259.1 × 199.0 10-3/16" × 7-13/16"	2591 , 1990	ON	ON	OFF
EXPAND	431.8 × 297 17" × 11-11/16"	4318 , 2970	Varies according to paper size		ON

● RD-GL II

Paper size	Maximum plotting area (mm) / (inch)	Maximum plotting area (coordinates)	DIP switch settings		
			SW1-1	SW1-2	SW1-5
ISO A3	390 × 267 (15-5/16" × 10-1/2")	± 7800, ± 5340	OFF	OFF	OFF
EXPAND	420 × 297 (16-1/2" × 11-11/16")	± 8400, ± 5940			ON
ISO A4	267 × 180 (10-1/2" × 7-1/16")	± 5340, ± 3600	OFF	ON	OFF
EXPAND	297 × 210 (11-11/16" × 8-1/4")	± 5940, ± 4200			ON
ANSI B	401.8 × 249.4 (15-13/16" × 9-13/16")	± 8036, ± 4988	ON	OFF	OFF
EXPAND	431.8 × 279.4 (17" × 11")	± 8636, ± 5588			ON
ANSI A	249.4 × 185.9 (9-13/16" × 7-5/16")	± 4988, ± 3718	ON	ON	OFF
EXPAND	279.4 × 215.9 (11" × 8-1/2")	± 5588, ± 4318			ON

● Plotting areas for size-reduced plotting

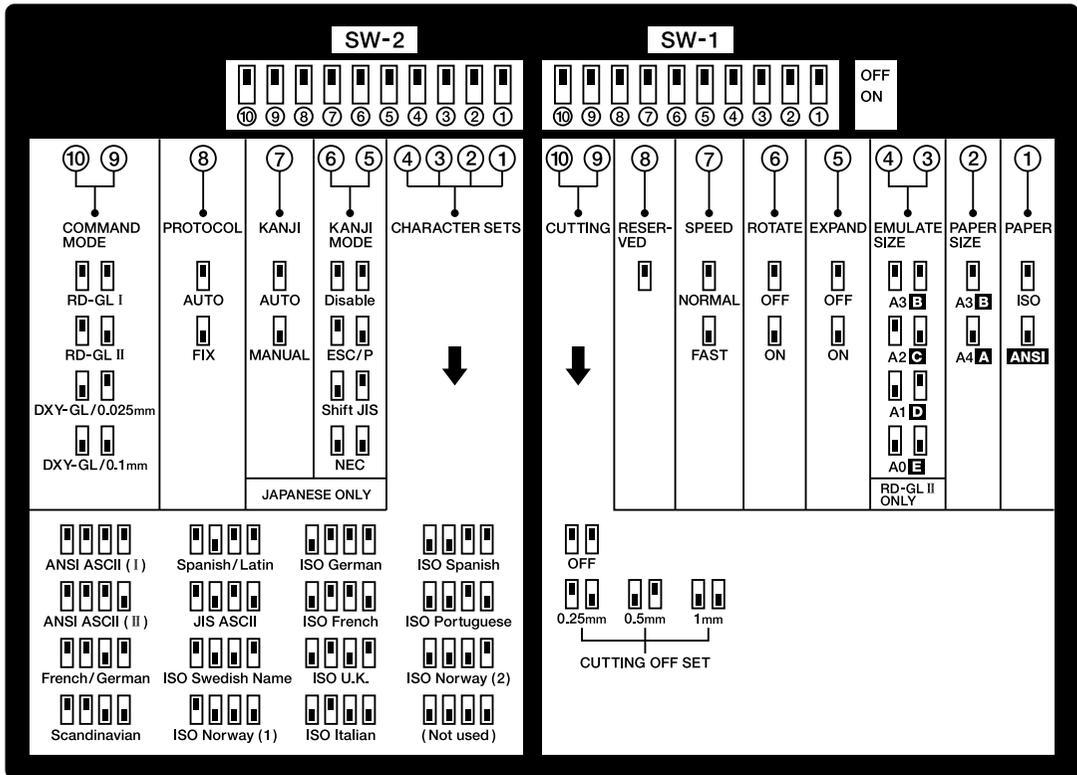
Paper	Normal Mode		Expand ON	
	Paper size	Size-reduced plotting area	Paper Size	Size-reduced plotting area
ISO A0	1159 mm × 811 mm (45-5/8" × 31-7/8") (-23180, -16220) (23180, 16220)	390 mm × 267 mm (15-5/16" × 10-1/2") (When reduced to ISO A3 size)	1189 mm × 841 mm (46-3/4" × 33-1/16") (-23780, -16820) (23780, 16820)	420 mm × 297 mm (16-1/2" × 11-11/16") (When reduced to ISO A3 size)
ISO A1	811 mm × 564 mm (31-7/8" × 22-3/16") (-16220, -11280) (16220, 11280)		841 mm × 594 mm (33-1/16" × 23-3/8") (-16820, -11880) (16820, 11880)	
ISO A2	564 mm × 390 mm (22-3/16" × 15-5/16") (-11280, -7800) (11280, 7800)		594 mm × 420 mm (23-3/8" × 16-1/2") (-11880, -8400) (11880, 8400)	
ANSI E	1087.6 mm × 833.6 mm (42-13/16" × 32-13/16") (-21752, -16672) (21752, 16672)	401.8 mm × 249.4 mm (15-13/16" × 9-13/16") (When reduced to ANSI B size)	1117.6 mm × 863.6 mm (44" × 34") (-22352, -17272) (22352, 17272)	431.8 mm × 279.4 mm (17" × 11") (When reduced to ANSI B size)
ANSI D	833.6 mm × 528.8 mm (32-13/16" × 20-13/16") (-16672, -10576) (16672, 10576)		863.6 mm × 558.8 mm (34" × 22") (-17272, -11176) (17272, 11176)	
ANSI C	528.8 mm × 401.8 mm (20-13/16" × 15-13/16") (-10576, -8036) (10576, 8036)		558.8 mm × 431.8 mm (22" × 17") (-11176, -8636) (11176, 8636)	

- Refer to the above chart when performing size-reduced plotting. Coordinate values are given beneath the indications in millimeters.
- When any member of the DPX Series has been selected as the output device for the computer, the position of the origin point differs from the DXY. For this reason, data outside the coordinates is not plotted when size-reduced plotting is carried out.

DIP Switches

* DIP switches settings must be made only when the power is turned off.

The DIP switches on the back of the main unit can be used in various combinations to enable a variety of plotting conditions. Please change these settings to match your needs. These are all set to OFF when the DXY-1350A/1150A is shipped from the factory.



SW 1-1 ISO or ANSI
SW 1-2 Paper size

SW 1-1 selects either ANSI or ISO size. SW 1-2 selects ISO A3 or A4 (ANSI B or A) size paper.

SW 1-3 and -4 Size-reduced plotting

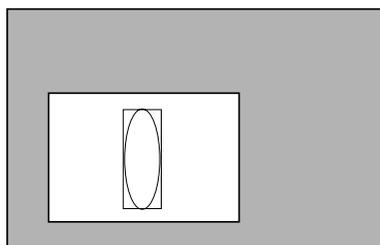
Enables plots for ISO A0, A1, or A2 paper size to be reduced in size for plotting on ISO A3-size paper. Change the switch settings to match the original size. Size-reduced plotting is enabled only when [A3 B] is selected with SW 1-2 and [RD-GL II] is chosen using SW 2-9 and -10.

SW 1-5 Expanded plotting area

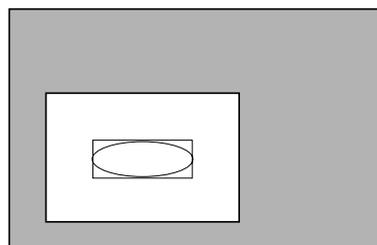
Set this switch to ON when an expanded plotting area is desired. For details, see "Plotting Area".

SW 1-6 Plot rotation

When this switch is set to ON, the normal plot orientation is rotated 90°.



When OFF



When ON

SW 1-7 Plotting speed

This selects plotting speed. When shipped from the factory, this is set to [NORMAL], for a maximum plotting speed of 420 mm/sec in all directions. When [FAST] is selected, maximum plotting speed is set at 600 mm/sec (45° orientation).

SW1-9, -10 Performing Cutting

With the purchase of the optional Blade Holder Set (DXY-BHS), the DXY can be used to cut special sheets. In order for corners to be cut accurately, the tip of the blade requires an offset. This switch is used to set the appropriate offset value for the blade. When using the blades included in the Blade Holder Set, this should be set to 0.25 mm.

Cautions When Performing Cutting

- Make sure that the installation of the DXY is flat and level.
- The DXY cannot be used to cut fluorescent or thick sheets.
- Pen changing is not performed when in the cutting mode. Be sure that the blade holder is installed in the pen carriage.
- When carrying out cutting, be sure to spread out a cutting-use protective pad to prevent damage to the drawing board.
- When cutting, use cellophane tape to secure the sheet and cutting-use protective pad in place. Because the metal plates and paper clips for the DXY-1150A make strike and damage the blade during cutting, use of these should be avoided.

SW 2-1 to -4 Character set selection

The DXY has 19 character sets, and this selects the one enabled when power is turned on. See "Character Sets" for a list of available character sets.

SW 2-8 Auto Protocol function

Set this to [AUTO] for automatic determination of communication parameters. When set to [FIX], communication parameters are a bit rate of 9,600 baud, even parity, data length of 7 bits, and one stop bit.

SW 2-9 and -10 Instruction set selection

Make this setting to correspond to the instruction set in use. When using DXY-GL, set the operation step at 1 step/0.1 mm (0.00394") or 1 step/0.025 mm (0.000984").

When performing output with the driver included with the DXY-1350A/1150A, select RD-GL I.

What to Do If...

If the DXY Doesn't Run...

Is the DXY power on?

Turn on the power.

Is the DXY operating incorrectly

Follow the procedure described under " Self-testing " to execute a self-test. If the self-test finds a problem, check to make sure that the problem is not due to the computer or the software.

Computer

Is the computer set up correctly?

Check the following items:

- DIP switches
- Memory switches
- Interface board
- Other

Read the computer user's manual and set it up correctly.

Connection cable

Are the computer and the plotter linked with the right cable?

The type of cable you need is determined by your computer and the software you are using. Even if the computer is the same, running different software may require a different cable. Use the cable specified in your software.

Is the cable making a secure connection?

Connect securely.

Software

Is the OS set up correctly?

Check the following items:

- Output port selection
- Output device selection
- Output port open
- Other

Check the OS user's manual and set it up correctly.

Are the application software settings correct?

Check the following items:

- Output device specification (select a plotter name that matches the instruction system. If the wrong plotter is selected an incorrect instruction may be output, resulting in an error).
- Communication parameters
- Other

Check the software user's manual and set it up correctly.

Pen is not grasped or returned normally

Is the pen loaded correctly?

Please refer to "Loading the Pens" to install the pens correctly.

Is the pen cap rubber installed so that it is oriented correctly?

Install the pen cap rubber correctly as described.

Plot quality is poor

Is the paper of the recommended type?

Refer to the chart shown in " Paper " and load a paper type that is suitable for the DXY.

Is the paper loaded correctly?

Read " Loading the paper ", and load the paper correctly.

Do the pens match the paper type?

Read " Pens " and "Paper ", and use an appropriate type of pen.

Are the DIP switches set for the Cutting Mode?

When plotting with a pen, be sure to set DIP switches SW1-9 and SW1-10 to OFF.

If DIP switches SW-1-9 and SW-1-10 are not both set to OFF, the DXY remains in the Cutting Mode. Attempting pen plotting while the Cutting Mode is enabled will result in poor output quality for text, circles, and other short lines. This is because the DXY is performing processing that enables a blade to cut the cutting sheet smoothly.

Plot size is wrong

If application software is being used, is the setting for the output size correct?

Read the operation manual for the software you are using, and make the correct settings for the plot size.

Are the DIP switch settings correct?

The DXY can reduce plot size to print ISO A0, A1, or A2-size plot data on A3-size paper (or ANSI E, D, or C-size data on B-size paper). Size-reduced plotting cannot be performed on A4-size paper (or ANSI A-size paper). To make size - reduced plot, see " Plotting Area " and "DIP Switches ".

Plotting position and range are different

If application software is being used, is the setting for the output position and range correct?

Read the operation manual for the software you are using, and make the correct settings for the output position and range.

Is the same instruction set selected for the computer and the DXY?

The settings for the computer and the DXY do not match. If you have selected either our DPX series, GRX series, or GSX series for the computer, select RD-GL II for the DXY. If our DXY series has been selected, choose either RD-GL I or DXY-GL for the DXY. In particular, when DXY-980A/880A has been selected, the setting for DXY-GL/0.1 mm (0.00394") is made. See "DIP Switches " for details.

Adsorptive force is poor (DXY-1350A only)

Did you remove the protection vinyl on the drawing board?

The protection vinyl could reduce adsorptive force, and you should remove it before use.

Serial data is not received correctly when using Auto-Protocol

Serial data may not be received correctly in cases such as these:

- Reception of serial data is started while in View mode
- Reception of serial data is started while the pen carriage is in motion because of a control-panel operation

Also, the unit may be unable to determine the protocol when the amount of serial data being input is small (approximately ten characters or less, depending on the header data). The pen carriage does not move and the control panel is inoperative until the protocol is determined.

If this happens, go to the "Sending Plotting Data" section and refer to "Settings for Communication Parameters" to make fixed settings for the serial port's baud rate and format.

List of DXY-GL Related Instructions

The list provides the instruction compatibility of the DXY-1350A/1150A with the DXY-GL I instruction system and the parameters of these instruction.

- : Compatible.
- : Ignored.
- × : Incompatible.

Instructions	Compati- bility	Format	Parameter	Range [Default value]
A Circle center	○	A x,y	x,y Center coordinate	: -32768.0000—+32767.4999
B Line scale	○	B l	l Pitch of dotted line	: 0—32767.4999 [80]
C Circle	○	C x,y,r,ø1,ø2,(ød)	x,y Center coordinate r Radius ø1 Start angle ø2 End angle ød Resolution	: -32768.0000—+32767.4999 : -32768.0000—+32767.4999 : -32767°—+32767° : -32767°—+32767° : 1.0000°—179.9999° [5°]
D Draw	○	D x1,y1(x2,y2,...xn,yn)	xn,yn Absolute coordinate	: -32768.0000—+32767.4999
E Relative circle	○	E r,ø1,ø2,(ød)	r Radius ø1 Start angle ø2 End angle ød Resolution	: -32768.0000—+32767.4999 : -32767°—+32767° : -32767°—+32767° : 1.0000°—179.9999° [5°]
G A + Circle	○	G r,ø1,ø2,(ød)	r Radius ø1 Start angle ø2 End angle ød Resolution	: -32768.0000—+32767.4999 : -32767°—+32767° : -32767°—+32767° : 1.0000°—179.9999° [5°]
H Home	○	H	none	
I Relative draw	○	I Δx1,Δy1(Δx2,Δy2,...Δxn,Δyn)	Δxn,Δyn Relative coordinate	: -32768.0000—+32767.4999
J Pen change	○	J n	n Pen number	: 0—8 [1]
K A + %	○	K n,l1,l2	n Percentage with respect to 0% of the uppermost part l1 Distance of the end position from the center l2 Distance of the starting position from the center	: -9101—+9101 : -32768.0000—+32767.4999 : -32768.0000—+32767.4999
L Line type	○	L p	p Line type	: -5—+5 [0]
M Move	○	M x1,y1(x2,y2,...xn,yn)	xn,yn Absolute coordinate	: -32768.0000—+32767.4999
N Mark	○	N n	n	: 1—15
P Print	○	P c1c2...cn	cn Character	
Q Alpha rotate	○	Q n	n Angle(90°)	: 0—3 [0]
R Relative move	○	R Δx1,Δy1(Δx2,Δy2,...Δxn,Δyn)	Δxn,Δyn Relative coordinate	: -32768.0000—+32767.4999
S Alpha scale	○	S n	n Character size	: 0—127 [3]
T Hatching	○	T n,x,y,d,t	n Selection of types of rectangle and hatching x,y X axis and Y axis length d Spacing between hatching t Hatching angle	: 0—3 : -32768.0000—+32767.4999 : -32768.0000—+32767.4999 : 1—4
X Axis	○	X p,q,r	p Selection of axis q Scale spacing r Number of repetitions	: 0 or 1 : -32768.0000—+32767.4999 : 1.0000—32767.4999
Y Curve	○	Y m,x1,y1,x2,y2,...xn,yn	m Selection of curved type xn,yn Coordinate	: 0—3 : -32768.0000—+32767.4999
_ Relative curve	○	_ m,Δx1,Δy1(Δx2,Δy2,...Δxn,Δyn)	m Selection of curved type Δxn,Δyn Relative coordinate	: 0—1 : -32768.0000—+32767.4999
^ Call RD-GLI	○	^ [RD-GLI instruction][parameter]...([parameter]) [terminator(,)]		

List of RD-GL I Related Instructions

The list provides the instruction compatibility of the DXY-1350A/1150A with the RD-GL I instruction system and the parameters of these instruction.

- : Compatible.
- : Ignored.
- × : Incompatible.

Instruction	Compatibility	Format	Parameter	Range [Default value]	Note
AA Arc Absolute	○	AA x,y,øc(,ød);	x,y Center coordinate øc Center angle ød Resolution	: -32768.0000—+32767.4999 : -32768.0000°—+32767.4999° : -32768.0000°—+32767.4999° [5°]	
AF Advance Full Page	●	AF;	none		
AR Arc Relative	○	AR Δx,Δy,øc(,ød);	Δx,Δy Center coordinate øc Center angle ød Resolution	: -32768.0000—+32767.4999 : -32768.0000°—+32767.4999° : -32768.0000°—+32767.4999° [5°]	
CA Alternate Character Set	○	CA n; CA;	n Character set number	: 0—4,6—9,30—39	
CI Circle	○	CI r(,ød)	r Radius ød Resolution	: -32768.0000—+32767.4999 : -32768.0000°—+32767.4999° [5°]	
CP Character Plot	○	CP nx,ny ; CP ;	nx Number of characters in X direction ny Number of characters in Y direction	: -128.0000—+127.9999 : -128.0000—+127.9999	
CS Standard Character Set	○	CS n; CS;	n Character set number	: 0—4,6—9,30—39	
DC Digitize Clear	●	DC;	none		
DF Default	○	DF;	none		
DI Absolute Direction	○	DI run,rise; DI;	run=0 Vertical printing rise=0 Horizontal printing	: -128.0000—+127.9999 [1] : -128.0000—+127.9999 [0]	
DP Digitize Point	●	DP;	none		
DR Relative Direction	○	DR run,rise; DR;	run=0 Vertical printing rise=0 Horizontal printing	: -128.0000—+127.9999 [1] : -128.0000—+127.9999 [0]	
DT Defile Label Terminator	○	DT t;	t Label terminator		
EA Edge Rectangle Absolute	○	EA x,y;	x,y Absolute coordinate	: -32768.0000—+32767.4999	
ER Edge Rectangle Relative	○	ER Δx,Δy;	Δx,Δy Relative coordinate	: -32768.0000—+32767.4999	
EW Edge Wedge	○	EW r,ø1,øc(,ød);	r Radius ø1 Start angle øc Center angle ød Resolution	: -32768.0000—+32767.4999 : -32768.0000°—+32767.4999° : -32768.0000°—+32767.4999° : -32768.0000°—+32767.4999° [5°]	
FT Fill Type	○	FT n(d,(ø)); FT;	n Hatching pattern d Spacing ø Angle	: 1—5 [1] : 0—32767.4999 [(P2-P1) x 0.01] : -32760°—+32760° [0°]	
IM Input Mask	○	IM e; IM;	e Error mask value	: 0—255 [223]	
IN Initialize	○	IN;	none		
IP Input P1 and P2	○	IP P1x,P1y,(P2x,P2y);	P1x,P1y Coordinate of P1 P2x,P2y Coordinate of P2	: -32768.0000—+32767.4999 [Depends on the paper size] : -32768.0000—+32767.4999 [Depends on the paper size]	
IW Input Window	○	IW LLx,LLy,URx,URy;	LLx,LLy Coordinate of lower left corner URx,URy Coordinate of upper right corner	: -32768.0000—+32767.4999 [Depends on the paper size] : -32768.0000—+32767.4999 [Depends on the paper size]	
LB Label	○	LB c1c2.....cn [label terminator]	cn Character string		
LT Line Type	○	LT n(l); LT;	n Pattern number l Pitch length	: -128—+127 [Solid line] : 0—127.9999% [4%]	
NR Not Ready	○	NR;	none		
OA Output Actual Position	○	OA;	none		

Instruction	Compatibility	Format	Parameter	Range [Default value]	Note
OC Output Commanded Position	<input type="radio"/>	OC;	none		
OD Output Digitize	<input checked="" type="radio"/>	OD;	none		
OE Output Error	<input type="radio"/>	OE;	none		
OF Output Factor	<input type="radio"/>	OF;	none		40,40[TERM] (10,10[TERM]: DX Y-GL 0.1mm mode)
OH Output Hard-Clip Limits	<input type="radio"/>	OH;	none		
OI Output Identification	<input type="radio"/>	OI;	none		1350(DXY-1350A) 1150(DXY-1150A)
OO Output Option Parameter	<input type="radio"/>	OO;	none		0,1,0,0,1,0,0,0
OP Output P1 and P2	<input type="radio"/>	OP;	none		
OS Output Status	<input type="radio"/>	OS;	none		
OW Output Window	<input type="radio"/>	OW;	none		
PA Plot Absolute	<input type="radio"/>	PA x1,y1(x2,y2.....xn,yn); PA;	xn,yn Absolute coordinate	: -32768.0000—+32767.4999	
PD Pen Down	<input type="radio"/>	PD x1,y1(x2,y2.....xn,yn); PD;	xn,yn Coordinate	: -32768.0000—+32767.4999	
PG Page Feed	<input type="radio"/>	PG (n); PG;	n	: -32768—+32767	
PR Plot Relative	<input type="radio"/>	PR x1,y1(x2,y2.....xn,yn); PR;	xn,yn Relative coordinate	: -32768.0000—+32767.4999	
PS Paper Size	<input type="radio"/>	PS s;	s Paper size	: 0—127	0—3 -> A3 4—127 -> A4
PT Pen Thickness	<input type="radio"/>	PT d; PT;	d Pen thickness	: 0.1—0.5 [0.3]	
PU Pen Up	<input type="radio"/>	PU x1,y1(x2,y2.....xn,yn); PU;	xn,yn Coordinate	: -32768.0000—+32767.4999	
RA Shade Rectangle Absolute	<input type="radio"/>	RA x,y;	x,y Absolute coordinate	: -32768.0000—+32767.4999	
RO Rotate Coordinate System	<input type="radio"/>	RO n; RO;	n Rotate angle	: 0.90 [0]	
RR Shade Rectangle Relative	<input type="radio"/>	RR x,y;	x,y Relative coordinate	: -32768.0000—+32767.4999	
SA Select Alternate Set	<input type="radio"/>	SA;	none		
SC Scaling	<input type="radio"/>	SC Xmin,Xmax,Ymin,Ymax; SC;	Xmin P1 user X coordinate Ymin P1 user Y coordinate Xmax P2 user X coordinate Ymax P2 user Y coordinate	: -32768.0000—+32767.4999 : -32768.0000—+32767.4999 : -32768.0000—+32767.4999 : -32768.0000—+32767.4999	
SI Absolute Character Size	<input type="radio"/>	SI w,h; SI;	w Character width h Character height	: -128.0000—+127.9999 cm : -128.0000—+127.9999 cm	A3 -> "S10.29,0.38;" A4 -> "S10.19,0.27;"
SL Character Slant	<input type="radio"/>	SL tanø; SL;	tanø Character slant	: -128.0000—+127.9999 [0°]	
SM Symbol Mode	<input type="radio"/>	SM s; SM;	s Character or symbol		
SP Select Pen	<input type="radio"/>	SP n; SP;	n Pen number	: 0—8 [0]	
SR Relative Character Size	<input type="radio"/>	SR w,h; SR;	w Character width h Character height	: -128.0000—+127.9999% [0.75%] : -128.0000—+127.9999% [1.5%]	
SS Select Standard	<input type="radio"/>	SS;	none		
TL Tick Length	<input type="radio"/>	TL lp(ln); TL;	lp Tick length in positive direction ln Tick length in negative direction	: -128.0000—+127.9999 [0.5%] : -128.0000—+127.9999 [0.5%]	
UC User Defined Character	<input type="radio"/>	UC (c),x1,y1(,c), x2,y2...xn,yn); UC;	c Pen control value xn Number of X grids yn Number of Y grids	: -128.0000—99, +99—+127.9999 : -99—+99 : -99—+99	
VS Velocity Select	<input type="radio"/>	VS s; VS;	s Pen speed	: 0—127.9999 [42]	
WG Shade Wedge	<input type="radio"/>	WG r,ø1,øc(,ød);	r Radius ø1 Start angle øc Center angle ød Resolution	: -32768.0000—+32767.4999 : -32768.0000°—+32767.4999° : -32768.0000°—+32767.4999° : -32768.0000°—+32767.4999° [5°]	
XT X-Tick	<input type="radio"/>	XT;	none		
YT Y-Tick	<input type="radio"/>	YT;	none		

List of RD-GL II Related Instructions

The list provides the instruction compatibility of the DXY-1350A/1150A with the RD-GL II instruction system and the parameters of these instruction.

- : Compatible.
- : Ignored.
- ×: Incompatible.

- * 1: - (2²³) — (2²³ - 1)
- * 2: - 0 — + (2²³ - 1)
- * 3: - (2³) — + (2²³ - 1)
- * 4: - (2¹⁵) — + (2¹⁵ - 1)

Instruc- tion	Compati- bility	Format	Parameter	Range ([: Default)	Expanation
AA	○	AA x,y,øc(,ød);	x,y: Center coordinate øc: Center angle ød: Chord tolerance	: *1 : *3 : *3 [5°]	
AF	●	AF;	None		
AH	●	AH;	None		
AP	●	AP n; AP;	n: Pen control value	0-225 (Decimal fractions are rounded.)	
AR	○	AR x,y,øc(,ød);	x,y: Relative coordinates to the center øc: Center angle ød: Chord tolerance	: *1 : *3 : *3 [5°]	
BL	○	BL c1c2...cn [label terminator] BL [label terminator]	cn: Character		The maximum character buffer capacity, including control characters (e.g., label terminator) is 150 characters. Characters more than 150 are ignored.
CA	○	CA n; CA;	n: Character set number	: -1,0-59,70,80,99,101	*Any character number without the range of *1 results in error (3). If a character number is within that range, it results in error (5) and the instruction is ignored.
CC	○	CC øc; CC;	øc: Center angle	: *3 [5°]	The maximum center angle is 45°. This means that even if specifying a center angle more than 45°, 45° will be set.
CI	○	CI r(,ød)	r: Radius ød: Chord tolerance	: *1 : *3 [5°]	
CM	○	CM n1(,n2);	n1: Character set mode n2: Fall back mode	0-3 (Decimal fractions are rounded) [0] : 0 or 1 (Decimal fractions are rounded) [0]	
CP	○	CP nx,ny ; CP ;	nx: The number of X-axis directional characters ny: The number of Y-axis directional characters	: *1 (Decimal fractions are rounded) : *1 (Decimal fractions are rounded)	If any pen moving distance exceeds 8388607 and also any pen movement to any coordinates exceeding *1, it results in error (3) and the instructions are ignored.
CS	○	CS n; CS;	n: Character set number	: -1,0—59,70,80,99,101	Any character number without the range of *1 results in error (3). If a character number is within that range, it results in error (5) and the instruction is ignored.
CT	○	CT n; CT;	n: Chord tolerance mode	: 0 or 1 (Decimal fractions are rounded) [0]	
DC	●	DC;	None		
DF	○	DF;	None		
DI	○	DI run,rise; DI;	run: X-axis directional vector rise: Y-axis directional vector	: *1 [1] : *1 [0]	
DL	○	DL n(pc),x1,y1..... (pc).....xn,yn; DL n; DL;	n: Character number pc: Pen control xn,yn: Grid coordinate values	: 33—126 (Decimal fractions are rounded) : -128 (Decimal fractions are rounded) : -127—+127 (Decimal fractions are rounded)	
DP	●	DP;	none		
DR	○	DR run,rise; DR;	run: X-axis directional vector rise: Y-axis directional vector	: *1 [1] : *1 [0]	
DS	○	DS s,n; DS;	s: Slot number n: Character set number	: 0—1 (RD mode) 0—3 (ISO mode) (Decimal fractions are rounded) [0] : -1,0—60,70,80,99 (Decimal fractions are rounded)	

Instruc- tion	Compati- bility	Format	Parameter	Range ([]: Default)	Expanation
DT	○	DT t;	t: Label terminator	[[ETX] (03h)]	
DV	●	DV n; DV;	n: Character direction	: 0 or 1 [0] (Decimal fractions are rounded)	
EA	○	EA x,y;	x,y: Absolute coordinate diagonal to rectangle	: *1	
EC	●	EC n; EC;	None		
EP	○	EP;	None		
ER	○	ER x,y;	x,y: Relative coordinate diagonal to rectangle	: *1	
ES	○	ES w,(h);	w: Character spacing h: Line spacing	: *1 [0] : *1 [0]	
EW	○	EW r,ø1,øc,(ød);	r: Radius ø1: Start angle øc: Center angle ød: Chord tolerance	: *1 : *3 : *3 : *3 [5°]	
FP	○	FP;	None		
FR	●	FR;	None		
FS	●	FS f,(n); FS;	f: Pen force n: Pen number	: 1-16 : 1-8 [All eight pens]	
FT	○	FT n,(d,(ø)); FT;	n: Pattern d: Spacing ø: Angle	: 1—6 (Decimal fractions are rounded) : *1 [(P2x-P1x) x 0.01] : *3 [0°]	
GM	○	GM pl,(dl(r1,(r2,(r3)))); GM;	pl: Polygon buffer dl: Downloadable character buffer r1,r2,r3: Ignored (Always 0)	The minimum, maximum and default values of each buffer are shown in the table below.	If a value other than 0 or less than the min. value is specified, the min. value will be set. If 0 is specified, 4 is set to the polygon buffer, 0 to the downloadable character buffer, and 0 to the pen sort buffer. If a value over the max. value is specified, the max. value will be set. If an odd value is specified, an even value from which 1 is subtracted will be set.
GP	●	GP g,(h,(i,(j))); GP;	g: Group number h: Pen number i: Number of pens j: Line length	1-8 (Decimal fractions are rounded.) 1-8 (Decimal fractions are rounded.) [Same as the group number] 1-8 (Decimal fractions are rounded.) [1] 1-5000(m) [100]	
IM	○	IM e; IM;	e: Error mask value	: 0-255 (Decimal fractions are rounded) [223]	
IN	○	IN n; IN;	n: excluding some defaults	: -1	
IP	○	IP P1x,P1y,(P2x,P2y); IP;	P1x,P1y: coordinate of P1 P2x,P2y: coordinate of P2	: *1 : *1	
IV	○	IV s,(0); IV;	s: Slot number	: 0—1 (RD mode) (Decimal fractions are rounded) 0—3 (ISO mode) (Decimal fractions are rounded) [0] : 0 or 1 (Decimal fractions are rounded) [0]	
IW	○	IW LLx,LLy,URx,URy; IW;	LLx,LLy: coordinate at the lower-left corner of a window URx,URy: coordinate at the lower-left corner of a window	: Maximum plotting area [Maximum plotting area] (Follows the panel key setting.)	Even if the parameter exceeds the maximum plotting area when it is within the *1 range, no error occurs.
KY	●	KY k,(f); KY;	k: Key f: Function	1—4 0—12	
LB	○	LB c1c2,...cn [label terminator]	cn: Character		

Instruction	Compatibility	Format	Parameter	Range ([]: Default)	Explanation
LO	<input type="radio"/>	LO n; LO;	n: Position number	: 1—9,11—19 (Decimal fractions are rounded) [1]	
LT	<input type="radio"/>	LT n(,l); LT;	n: Pattern number l: l pitch length	: -6—+6 : *2 (%) [4%]	
NR	<input type="radio"/>	NR;	None		
OA	<input type="radio"/>	OA;	None		
OC	<input type="radio"/>	OC;	None		X-axis and Y-axis coordinate values that are output are up to the fourth decimal point and are real numbers within the *1 range.
OD	<input checked="" type="radio"/>	OD;	None		
OE	<input type="radio"/>	OE;	None		
OF	<input type="radio"/>	OF;	None		After receiving the OF instruction, the DXY-1350A/1150A always outputs the following values: 40,40[TERM]
OH	<input type="radio"/>	OH;	None		
OI	<input type="radio"/>	OI;	None		After receiving the OI instruction, the DXY-1350A/1150A outputs as follows: 1350 [TERM] DXY-1350A 1150 [TERM] DXY-1150A
OK	<input checked="" type="radio"/>	OK;	None		
OL	<input type="radio"/>	OL;	None		
OO	<input type="radio"/>	OO;	None		Four out of the eight optional parameters in the DXY-1350A/1150A are effective and makes the following integers ready to output. 0, 1, 0, 0, 1, 1, 0, 1 [TERM] ┌──┐ indicates a buffer that can be set by user. ├──┐ enables the polygon to be filled. └──┐ indicates a circle or arc command. └──┐ indicates the availability of pen replacement.
OP	<input type="radio"/>	OP;	None		
OS	<input type="radio"/>	OS;	None		
OT	<input type="radio"/>	OT;	None		
OW	<input type="radio"/>	OW;	None		
PA	<input type="radio"/>	PA x1,y1(x2,y2 ...,xn,yn); PA;	xn,yn: Absolute coordinate	: *1	
PB	<input type="radio"/>	PB;	None		The maximum capacity of the character buffer is 150 characters.
PD	<input type="radio"/>	PD x1,y1(x2,y2 ...,xn,yn); PD;	xn,yn: coordinate	: *1	
PG	<input type="radio"/>	PG (n); PG;	None		
PM	<input type="radio"/>	PM n;	n: Polygon mode	: 0,1,2 [PM0PM2;]	
PR	<input type="radio"/>	PR x1,y1(x2,y2 ...,xn,yn); PR;	xn,yn : Relative coordinate	: *1	
PS	<input type="radio"/>	PS l(w); PS;	l: The length of frame w: The width of frame	: *1 : *1	
PT	<input type="radio"/>	PT d; PT;	d: Pen tip size	: 0.1—5.0 (mm) [0.3mm]	
PU	<input type="radio"/>	PU x1,y1(x2,y2 ...,xn,yn); PU;	xn,yn: Coordinate	: *1	
RA	<input type="radio"/>	RA x,y;	x,y: Absolute coordinate diagonal to rectangle	: *1	
RO	<input type="radio"/>	RO n; RO;	n: Rotation angle	: 0,90 [0°]	
RR	<input type="radio"/>	RR x,y;	x,y: Relative coordinate diagonal to rectangle	: *1	

Instruc- tion	Compati- bility	Format	Parameter	Range ([] : Default)	Explanation
SA	<input type="radio"/>	SA;	None		
SC	<input type="radio"/>	SC Xmin,Xmax,Ymin ,Ymax,(type,(left,bottom)); SC Xmin,Xfactor,Ymin ,Yfactor,type; SC;	Xmin,Ymin: User coordinate of P1 Xmax,Ymax: User coordinate of P1 type: Scaling type left bottom Xfactor: User X coordinate of P1 Yfactor: User Y coordinate of P2	: *1 : *1 : 0,1,2 : 0—100 (%) : 0—100 (%) : *1 : *1	
SG	<input checked="" type="radio"/>	SG g; SG;	g: Group number	: 0—8 [0]	
SI	<input type="radio"/>	SI w,h; SI;	w: Character width h: Character height	: *1 (cm) [0.285cm] : *1 (cm) [0.375cm]	
SL	<input type="radio"/>	SL tanθ; SL;	tanθ: Character slant	: *1 [0]	
SM	<input type="radio"/>	SM s; SM;	s: Character or symbol	: CHRS (33)—CHRS (58) .CHRS (60)—CHRS (126) (If no parameter, symbol mode OFF)	
SP	<input type="radio"/>	SP n; SP;	n: Pen number	: 0—8 [0]	
SR	<input type="radio"/>	SR w,h; SR;	w: Character width h: Character height	: *1 (%) [0.285cm] : *1 (%) [0.375cm]	
SS	<input type="radio"/>	SS;	none		
TL	<input type="radio"/>	TL lp,(lm); TL;	lp: Tick length in positive direction lm: Tick length in negative direction	: *1 (%) [0.5%] : *1 (%) [0.5%]	
UC	<input type="radio"/>	UC (c),Ééx1,Éey1((,c), Ééx2,Éey2,...Ééxn,Éeyn); UC;	c: Pen control value xn: Number of X-axis directional moving units yn: Number of Y-axis directional moving units	: -8388608—9999,+9999—8388607 : -9998—+9998 : -9998—+9998	<ul style="list-style-type: none"> The number of allotted units of each font is as follows: Fixed character width font: 48(W) x 64(H) Optimum character width font: 42(W) x 72(H) Normal characters are plotted within the following range. It means that if you define a character so as to be accommodated in there, it becomes the same size as a normal character. Fixed character width font: 32(W) x 32(H) Optimum character width font: 28(W) x 36(H)
UF	<input type="radio"/>	UF d1,(d2,...,d20); UF;	d1—d20: Hatching spacing partition ratio	: *2	The maximum number of parameter you can set is 20.
VS	<input type="radio"/>	VS v,(n); VS;	v: Pen speed n: Pen number	: 1-42 cm/sec [Value by automatic pen sensing] : 1-8 [All eight pens]	<ul style="list-style-type: none"> The pen speed can be set in the unit of 1cm/sec. The parameter range of 1—8388607 is for no error. If the pen speed is set over 42, it will be set at 42. If the pen number is set over 9, the instruction is ignored.
WD	<input checked="" type="radio"/>	WD c1c2,...,cn [label terminator] WD [label terminator]	cn: Character		
WG	<input type="radio"/>	WG r,θ1,øc,(ød);	r: Radius θ1: Start angle øc: Center angle ød: Chord tolerance	: *1 : *3 : *3 : *3 [5°]	You can input a polygon of up to 250 vertices into the polygon buffer in the state of being initialized. If you, however, input a polygon of vertices more than the buffer capacity, an error occurs.
XT	<input type="radio"/>	XT;	None		The default tick length of X-axis is 0.5% of (P2y-P1y) in the positive and negative directions, respectively.
YT	<input type="radio"/>	YT;	None		The default tick length of Y-axis is 0.5% of (P2x-P1x) in the positive and negative directions, respectively.

The Specifications of the Interface

Serial Interface (RS-232C)

● Connector

Signal Name	Terminal Number	Signal Name	Pin Connection
NC	25	13	
NC	24	12	
NC	23	11	
NC	22	10	
NC	21	9	
DTR	20	8	
NC	19	7	
NC	18	6	
NC	17	5	
S.RXD	16	4	
NC	15	3	
S.TXD	14	2	
		1	
		FG	

Parallel Interface (in compliance with specifications of Centronics)

● Connector

Signal Name	Terminal Number	Signal Name	Pin Connection
NC	36	18	
HIGH*	35	17	
NC	34	16	
GND	33	15	
HIGH*	32	14	
NC	31	13	
GND	30	12	
GND	29	11	
GND	28	10	
GND	27	9	
GND	26	8	
GND	25	7	
GND	24	6	
GND	23	5	
GND	22	4	
GND	21	3	
GND	20	2	
GND	19	1	
		STROBE	

Device control

Device control instructions are used to determine the communication sequence between the plotter and computer through RS-232C interface and/or tell the plotter the current computer state. Among them, some device control instructions set the output specifications of RD-GLI/II instructions.

Each device control instruction is organized with three letters: ESC (1Bh), “,” and one uppercase letter. Device control instructions are of two types: one with parameters and the other without parameters.

Parameters can be omitted. A semicolon “;” is used as a delimiter to separate parameters if they are input in succession. A “,” without parameters means that parameters were omitted.

If parameters are omitted, the default value is set. For a device control instruction with parameters, a terminator needs to be input in order to signify the end of instructions. A colon “:” is used as the terminator which cannot be omitted. Please refer to the following table for device control instructions. Depending on the instruction set that has been selected, some device control instructions may be ignored.

○ : Compatible.

● : Ignored.

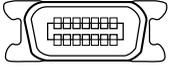
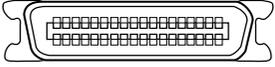
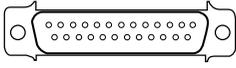
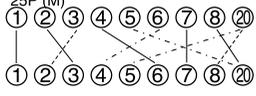
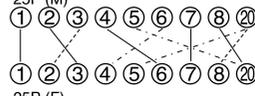
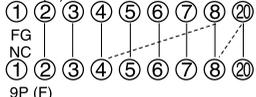
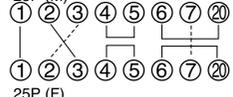
List of device control instructions

Instruction	Format	Parameter	Range (f is default)	Explanation	RD-GL	RD-GL II
Handshake Instructions						
ESC .B Output Remaining Buffer Capacity	[ESC].B	None		Outputs the current remaining buffer capacity.	○	○
ESC .M Set Handshake Output Specifications (1)	[ESC].M<P1>;<P2>; <P3>;<P4>;<P5>;<P6>;	P1:Delay time P2:Output trigger character P3:Echo terminator P4:Output terminator P5:Output terminator P6:Output initiator	0—32767(msec) [0(msec)] [0(Sets nothing)] [0(Sets nothing)] [13{(CR)}] [0] [0(Sets nothing)]	Sets handshake output specifications. Note:When you specify some values to <P4> and <P5>, always set 0 to <P6>. When you specify some value to <P6>, always set 0 to <P5>.	○	○
ESC .N Set Handshake Output Specifications (2)	[ESC].N<P1>;<P2>; <P3>;.....;<P11>;	P1:Intercharacter delay P2—P11 :Xoff character (for Xon/Xoff) :Immediate response character (for ENQ/ACK)	0-32767(msec) [0(msec)] [All 0(Sets nothing)]	Sets an intercharacter delay, and also an Xoff character for performing the Xon/Xoff handshake.	○	○

Instruction	Format	Parameter	Range ([] is default)	Explanation	RD-GL I	RD-GL II																																																								
ESC .H Sets ENQ/ACK Handshake Mode1	[ESC].H<P1>;<P2>; <P3>;*****;<P12>:	P1:The number of bytes for data block P2:ENQ character P3—P12 :ACK character (only when <P2> is set)	0-15358(byte) [80(byte)] [0(Sets nothing)] [All 0(Sets nothing)]	When receiving the ENQ character set by <P2>, compares the value set by <P1> and the remaining buffer capacity, and returns the ACK character to the host computer when the remaining buffer capacity is larger. The [ESC].H with no parameter performs a dummy handshake.	○	○																																																								
ESC .I Set Xon/Xoff Handshake and ENQ/ACK Hand- shak Mode2	[ESC].I<P1>;<P2>; <P3>;*****;<P12>:	P1:Limit of the remaining buffer capacity (for Xon/Xoff) The number of data block bytes (for ENQ/ACK (mode2)) P2:ENQ character (for ENQ/ACK (mode2)) 0(for Xon/Xoff) P3—P12 :Xon character(for Xon/Xoff) ACK character (for ENQ/ACK (mode2))	0-15358(byte) [80(byte)] [0(Sets nothing)] [All 0(Sets nothing)]	Used for performing the Xon/Xoff handshake and the ENQ/ACK handshake mode 2. The [ESC].I instruction with no parameter performs a dummy handshake. In a dummy handshake, always returns the ACK character to the host computer, regardless of the remaining buffer capacity, when receiving the ENQ character.	○	○																																																								
ESC .P Select Handshake	[ESC].Pn:	n :Handshake type	0-3 [0]	Sets the type of handshake used. The types of handshakes corresponding to the parameters 0 to 3 and the setting combinations of their equivalent device control instructions are as follows:	●	○																																																								
<table border="1"> <thead> <tr> <th>n</th> <th>Handshake</th> <th>Equivalent device control instruction</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>ENQ/ACK (dummy)</td> <td>[ESC].I; [ESC].M; [ESC].N; [ESC].@;</td> </tr> <tr> <td>1</td> <td>Xon/Xoff</td> <td>[ESC].I80;:17; [ESC].M50;:10;13; [ESC].N10;19; [ESC].@:0;</td> </tr> <tr> <td>2</td> <td>ENQ/ACK (mode 2)</td> <td>[ESC].I80;5;6; [ESC].M;:17;10;13; [ESC].N; [ESC].@:0;</td> </tr> <tr> <td>3</td> <td>Hardware</td> <td>[ESC].I; [ESC].M; [ESC].N; [ESC].@:1;</td> </tr> </tbody> </table>							n	Handshake	Equivalent device control instruction	0	ENQ/ACK (dummy)	[ESC].I; [ESC].M; [ESC].N; [ESC].@;	1	Xon/Xoff	[ESC].I80;:17; [ESC].M50;:10;13; [ESC].N10;19; [ESC].@:0;	2	ENQ/ACK (mode 2)	[ESC].I80;5;6; [ESC].M;:17;10;13; [ESC].N; [ESC].@:0;	3	Hardware	[ESC].I; [ESC].M; [ESC].N; [ESC].@:1;																																									
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3	Hardware	[ESC].I; [ESC].M; [ESC].N; [ESC].@:1;																																																												
Status Instructions																																																														
ESC .A Output Model Name	[ESC].A:	None		When receiving this instruction, returns the following numerals to the host computer. 1350 (DXY-1350A) 1150 (DXY-1150A)	●	○																																																								
ESC .O Output Status Word	[ESC].O:	None		Outputs the decimal value that represents the status of a plotter. This value is the sum of bits shown in the table below.	○	○																																																								
<table border="1"> <thead> <tr> <th>Bit No.</th> <th>Bit value</th> <th>Decimal value</th> <th>Meaning</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>1</td> <td></td> <td>Unused (Always 0)</td> </tr> <tr> <td>1</td> <td>2</td> <td></td> <td>Unused (Always 0)</td> </tr> <tr> <td>2</td> <td>4</td> <td></td> <td>Unused (Always 0)</td> </tr> <tr> <td>3</td> <td>8</td> <td>0</td> <td>Data exist in I/O buffer</td> </tr> <tr> <td></td> <td></td> <td>8</td> <td>No data exists in I/O buffer</td> </tr> <tr> <td>4</td> <td>16</td> <td>0</td> <td>Pause OFF</td> </tr> <tr> <td></td> <td></td> <td>16</td> <td>Pause ON</td> </tr> <tr> <td>5</td> <td>32</td> <td>32</td> <td>Unused (Always 0)</td> </tr> <tr> <td>6, 7</td> <td>64, 128</td> <td></td> <td>Unused (Always 0)</td> </tr> <tr> <td>8</td> <td>256</td> <td>256</td> <td>Normal</td> </tr> <tr> <td></td> <td></td> <td>0</td> <td>Expand</td> </tr> <tr> <td>9</td> <td>512</td> <td>0</td> <td>Always 0</td> </tr> <tr> <td>10—15</td> <td></td> <td></td> <td>Unused (Always 0)</td> </tr> </tbody> </table>							Bit No.	Bit value	Decimal value	Meaning	0	1		Unused (Always 0)	1	2		Unused (Always 0)	2	4		Unused (Always 0)	3	8	0	Data exist in I/O buffer			8	No data exists in I/O buffer	4	16	0	Pause OFF			16	Pause ON	5	32	32	Unused (Always 0)	6, 7	64, 128		Unused (Always 0)	8	256	256	Normal			0	Expand	9	512	0	Always 0	10—15			Unused (Always 0)
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Instruction	Format	Parameter	Range ([] is default)	Explanation	RD-GL I	RD-GL II																						
ESC .E Output RS-232C Error Code	[ESC].E	None		<p>Outputs an error code related to RS-232C interface (see the table below), and clears the error simultaneously. At the same time, the error being displayed is canceled.</p> <table border="1"> <thead> <tr> <th>Error code</th> <th>Meaning</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>No I/O errors</td> </tr> <tr> <td>10</td> <td>During an output instruction being executed, another output instruction is sent (only the current instruction is effective)</td> </tr> <tr> <td>11</td> <td>An error occurs in a device control instruction.</td> </tr> <tr> <td>12</td> <td>Incorrect parameters are set to a device control instruction (the default value is set to the erroneous parameter)</td> </tr> <tr> <td>13</td> <td>Parameters are overflowing</td> </tr> <tr> <td>14</td> <td>The number of the parameters set is more than specified or a colon ':' was not used to terminate</td> </tr> <tr> <td>15</td> <td>Framing error, parity error or over-run error at the time of data receipt</td> </tr> <tr> <td>16</td> <td>The I/O buffer overflows (In this case, the plotter cannot draw properly.)</td> </tr> <tr> <td>17</td> <td>Baudrate is set incorrectly</td> </tr> <tr> <td>18</td> <td>Other I/O errors occur</td> </tr> </tbody> </table>	Error code	Meaning	0	No I/O errors	10	During an output instruction being executed, another output instruction is sent (only the current instruction is effective)	11	An error occurs in a device control instruction.	12	Incorrect parameters are set to a device control instruction (the default value is set to the erroneous parameter)	13	Parameters are overflowing	14	The number of the parameters set is more than specified or a colon ':' was not used to terminate	15	Framing error, parity error or over-run error at the time of data receipt	16	The I/O buffer overflows (In this case, the plotter cannot draw properly.)	17	Baudrate is set incorrectly	18	Other I/O errors occur	○	○
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ESC .L Output I/O buffer size	[ESC].L	None		<p>Outputs the current logic size of the I/O buffer. Note that the output is done only when the I/O buffer is empty.</p>	○	○																						
ESC .T Set Each Buffer Size	[ESC].T<P1>;<P2>;<P3> ;<P4>;<P5>;<P6>;	P1: The size of the physical I/O buffer P2: The size of the polygon buffer P3: The size of the downloadable character buffer P4: Ignored P5: Ignored P6: Ignored	[5120 (byte)] [3072 (byte)] [0 (byte)]	<p>Allocates the 18 KB data buffer to the I/O buffer, polygon buffer and downloadable character buffer by defining the parameters.</p> <p>A [ESC].T instruction without parameters allocates each buffer size to the default value, and then clears data in the buffers. If the sum of the four parameters exceeds 18KB, the allocation of the 18 KB data buffer is readjusted.</p> <p>The maximum value, minimum value and default value of each buffer are shown in the table below. If specifying a value more than the maximum, the maximum value is set. If specifying a value other than 0 and less than the minimum, the minimum value is set. If 0 is specified, 2 is set to the I/O buffer, 4 to the polygon buffer, and 0 to the downloadable character buffer.</p> <table border="1"> <thead> <tr> <th>Buffer type</th> <th>Min. value</th> <th>Max. value</th> <th>Default value</th> </tr> </thead> <tbody> <tr> <td>I/O buffer</td> <td>2</td> <td>18KB</td> <td>5120</td> </tr> <tr> <td>Polygon buffer</td> <td>4</td> <td>18KB</td> <td>3072</td> </tr> <tr> <td>Downloadable character buffer</td> <td>444</td> <td>18KB</td> <td>0</td> </tr> </tbody> </table>	Buffer type	Min. value	Max. value	Default value	I/O buffer	2	18KB	5120	Polygon buffer	4	18KB	3072	Downloadable character buffer	444	18KB	0	●	○						
Buffer type	Min. value	Max. value	Default value																									
I/O buffer	2	18KB	5120																									
Polygon buffer	4	18KB	3072																									
Downloadable character buffer	444	18KB	0																									
ESC .S Output Each Buffer Size	[ESC].Sn:	n:Buffer type	0-6 [0]	<p>Outputs the currently set capacity of a User-definable buffer. The each buffer capacity corresponding to the parameters 0 to 6 are as follows.</p> <p>0: Whole data buffer capacity 1: Physical I/O buffer capacity 2: Polygon buffer capacity 3: Downloadable character capacity 4, 5: Outputs 0 always</p>	●	○																						
Abort Instructions																												
ESC J Abort Device Control Instruction	[ESC].J:	None		Aborts both the currently executed device control instruction and output.	○	○																						
ESC K Abort RD-GLaU (RD-GLaV) Instruction	[ESC].K:	None		After executing only the current RD-GLII instruction, clears the data buffer.	○	○																						
ESC R Initialize Device Control Instruction	[ESC].R:	None		Initializes all settings established by the device control instructions. However, each buffer size set by the [ESC].T instruction is taken over.	○	○																						
Monitor Mode Instructions																												
ESC .Y ESC .(Plotter ON				Ignored.	●	●																						
ESC .Z ESC .) Plotter OFF				Ignored.	●	●																						
ESC .@ Set Monitor Mode and Control DTR				Ignored.	○	○																						
ESC Q Set Monitor Mode				Ignored.	○	○																						

List of Optional Cables

Model number		Connector Configurations	
		Computer side	Our product side
Parallel Connection (Conforms to Ceentronics Specs.)	XY-PC6S (2m)		XY-PC6S 
	XY-IPC (1.5m)		XY-IPC 
RS-232C Serial Connection	XY-RS-11 (1.5m)	Cable Wiring Diagrams	
	XY-RS-31 (3m)	XY-RS-11/31/51 25P (M) 	XY-RS-13/33 25P (M) 
	XY-RS-51 (5m)		
	XY-RS-13 (1.5m)	XY-RS-14/34 25P (M) FG NC 	XY-RS-35 25P (M) 
	XY-RS-33 (3m)		
	XY-RS-14 (1.5m)	9P (F) 	25P (F) 
	XY-RS-34 (3m)		
XY-RS-35 (3m) (AutoCAD™ custom)			

* The dashed and the dotted lines shown on the cable wiring diagram above are intended to show the wiring more clearly. They are no different from the solid lines.

List of character sets

- RD-GL I

● RD-GL II

Character	Character Set No.		
	Fixed-Space Vector Font	Variable-Space Arc Font	Fixed-Space Arc Font
ANSI ASCII (1)	0	10	20
ANSI ASCII (2)	1	11	21
French/German	2	12	22
Scandinavian	3	13	23
Spanish/Latin	4	14	24
Special	5	15	25
JIS ASCII	6	16	26
Roman	7	17	27
Katakana	8	18	28
ISO I.R.V.	9	19	29

Automatic backspace.

Draws, at the current pen location, the symbols having codes 41-51 (hexadecimal) from character set numbers 5, 15, and 25.

Character	Character Set No.		
	Fixed-Space Vector Font	Variable-Space Arc Font	Fixed-Space Arc Font
ISO Swedish	30	40	50
ISO Swedish Name	31	41	51
ISO Norway (1)	32	42	52
ISO German	33	43	53
ISO French (1)	34	44	54
ISO U.K.	35	45	55
ISO Italian	36	46	56
ISO Spanish	37	47	57
ISO Portuguese	38	48	58
ISO Norway (2)	39	49	59
ISO French (2)	60	70	80
Drafting Set	99		

Specification of DXY-1350A/1150A

● The specifications of hardware

	DXY-1350A	DXY-1150A
Feature	Flatbed Plotter	
Max. plotting area	X axis: 432 mm (17"), Y axis: 297 mm (11-11/16") (However, on the DXY-1150A no plotting can be done on the area under metal strips.)	
Media sizes	ISO A3, A4, ANSI A, B	
Number of pens	8	
Acceptable paper types	High quality paper, Tracing paper, Drafting film, Water based OHP film, Oil based OHP film	
Acceptable pen types	MPP pen, Refillable ink pen, 32 color plotter pens, Water based fiber tipped pen, Thick water based fiber tipped pen, Standard ceramic pen, Oil based fiber tipped pen	
Paper holding method	Electrostatic Adsorption	Magnetic drawing board, metal strips and paper clip
Max. Plotting Speed	600 mm/sec. (23-5/8") (FAST mode)	
Mechanical resolution	0.0125 mm (0.000492") /step (micro-step control)	
Software resolution	RD-GL II, RD-GL I: 0.025 mm(0.000984") /step DXY-GL: 0.025 mm(0.000984") /step or 0.1 mm(0.00394") /step	
Distance accuracy	Whichever the greater value of +/-0.1 mm(0.00394") or +/-0.3 % of moving distance (with drafting film)	
Repetition accuracy	-0.1 mm (0.00394") or less (same pen / with drafting film)	
Interface	Parallel (in compliance with the specification of Centronics), Serial (RS-232C specification)	
Buffer size	1 Mbyte (384 Kbyte for replot buffer)	
Instruction system	DXY-GL, RD-GL I, RD-GL II	
Control switches	POSITION (▲, ▼, ◀, ▶), FAST, P1, P2, ENTER, VIEW, PEN UP/DOWN, PAPER HOLD, PEN1—8, PEN SPEED, REPLOT MODE, REPLOT	POSITION (▲, ▼, ◀, ▶), FAST, P1, P2, ENTER, VIEW, PEN UP/DOWN
LED	POWER/ERROR, PAPER HOLD, VIEW	POWER/ERROR, VIEW
Power consumption	Exclusive AC adapter DC +9.7 V 0.7 A, +31V 0.7 A	
Acoustic noise level	Standby mode: less than 27 dB (A) Drawing mode: less than 59 dB (A) (According to ISO 7779)	
External dimensions	615 mm(24-1/4") (W) x 412 mm(16-1/4") (D) x 113 mm(4-1/2") (H)	
Weight (Unit only)	5.7 kg (12.6 lb.)	
Operating temperature	5—40 C (41—104 F)	
Operating humidity	20%—80% (non-condensing)	
Accessories	Stand 2 (L and R), Exclusive AC adapter 1, Standard ceramic pen (for self-test) 1 set, Paper (for self-test) 2, Transparent positioning sticker 1 set, Rubber positioning sticker 1 set, Dust cover 1, User's manual 1, PLOTTER DRIVER for windows® 95 and windows® 3.1 *Metal strip (DXY-1150A only) 3, *Paper clip (DXY-1150A only) 1	

● Interface specifications

[Parallel]	
Standard	Incompliance with the specifications of Centronics
Input signal	STROBE (1 BIT), DATA (8 BITS)
Output signal	BUSY (1 BIT), \overline{ACK} (1BIT)
I/O signal level	TTL level
Transmission method	Asynchronous
[Serial]	
Standard	RS-232C specifications
Transmission method	Asynchronous, duplex data transmission
Transmission speed	1200, 2400, 4800, 9600
Parity check	Odd, Even, None
Data bits	7 bits or 8 bits
Stop bits	1 bit or 2 bits

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