

# PICZA

**3D SCANNER**

# PIX-30

## USER'S MANUAL

Thank you very much for purchasing the PIX-30.

- To ensure correct and safe usage with a full understanding of this product's performance, please be sure to read through this manual completely and store it in a safe location.
- Unauthorized copying or transferral, in whole or in part, of this manual is prohibited.
- The contents of this operation manual and the specifications of this product are subject to change without notice.
- The operation manual and the product have been prepared and tested as much as possible. If you find any misprint or error, please inform us.
- Roland DG Corp. assumes no responsibility for any direct or indirect loss or damage which may occur through use of this product, regardless of any failure to perform on the part of this product.
- Roland DG Corp. assumes no responsibility for any direct or indirect loss or damage which may occur with respect to any article made using this product.

**For the USA**

**FEDERAL COMMUNICATIONS COMMISSION  
RADIO FREQUENCY INTERFERENCE  
STATEMENT**

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules.

These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment.

This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications.

Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Unauthorized changes or modification to this system can void the users authority to operate this equipment.

The I/O cables between this equipment and the computing device must be shielded.

**For Canada**

**CLASS A NOTICE**

This Class A digital apparatus meets all requirements of the Canadian Interference-Causing Equipment Regulations.

**CLASSE A AVIS**

Cet appareil numérique de la classe A respecte toutes les exigences du Règlement sur le matériel brouilleur du Canada.



**ROLAND DG CORPORATION**

**1-6-4 Shinmiyakoda, Hamamatsu-shi, Shizuoka-ken, JAPAN 431-2103**

**MODEL NAME** : See the MODEL given on the rating plate.

**RELEVANT DIRECTIVE** : **EC MACHINERY DIRECTIVE (98/37/EC)**

**EC LOW VOLTAGE DIRECTIVE (73/23/EEC)**

**EC ELECTROMAGNETIC COMPATIBILITY DIRECTIVE (89/336/EEC)**

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# To Ensure Safe Use

## About ⚠ WARNING and ⚠ CAUTION Notices

 <b>WARNING</b>	Used for instructions intended to alert the user to the risk of death or severe injury should the unit be used improperly
 <b>CAUTION</b>	Used for instructions intended to alert the user to the risk of injury or material damage should the unit be used improperly * Material damage refers to damage or other adverse effects caused with respect to the home and all its furnishings, as well to domestic animals or pets.

## About the Symbols

	The ⚠ symbol alerts the user to important instructions or warnings. The specific meaning of the symbol is determined by the design contained within the triangle. The symbol at left means "danger of electrocution."
	The ⚡ symbol alerts the user to items that must never be carried out (are forbidden). The specific thing that must not be done is indicated by the design contained within the circle. The symbol at left means the unit must never be disassembled.
	The ● symbol alerts the user to things that must be carried out. The specific thing that must be done is indicated by the design contained within the circle. The symbol at left means the power-cord plug must be unplugged from the outlet.

## ⚠ WARNING



**Do not disassemble, repair, or modify.**

Doing so may lead to fire or abnormal operation resulting in injury



**Do not use with any electrical power supply that does not meet the ratings displayed on the AC adapter.**

Use with any other power supply may lead to fire or electrocution.



**Do not use with any power supply other than the dedicated AC adapter.**

Use with any other power supply may lead to fire or electrocution.



**Do not use while in an abnormal state (i.e., emitting smoke, burning odor, unusual noise, or the like).**

Doing so may result in fire or electrical shock.

Immediately unplug the AC adapter from the electrical outlet, and contact your authorized Roland DG Corp. dealer or service center



**Use only with the power cord included with this product.**

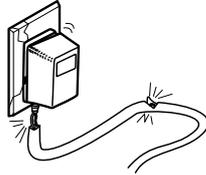
Use with other than the included power cord may lead to fire or electrocution.

## CAUTION



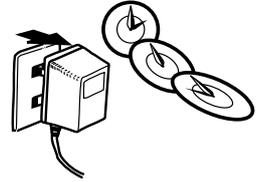
**Do not use with a damaged AC adapter, power cord, or power-cord plug or with a loose electrical outlet.**

Use with any other power supply may lead to fire or electrocution.



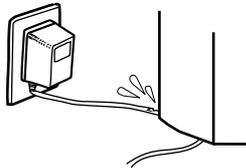
**When not in use for extended periods, unplug the AC adapter from the electrical outlet.**

Failure to do so may result in danger of shock, electrocution, or fire due to deterioration of the electrical insulation.



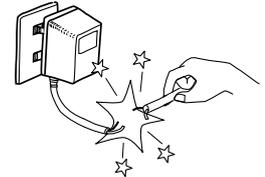
**Do not injure or modify the electrical power cord, nor subject it to excessive bends, twists, pulls, binding, or pinching, nor place any object of weight on it.**

Doing so may damage the electrical power cord, leading to electrocution or fire.



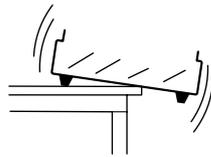
**When unplugging the AC adapter from the power outlet, grasp the adapter unit or the plug, not the cord.**

Unplugging by pulling the cord may damage it, leading to fire or electrocution.



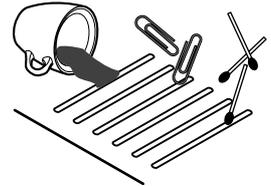
**Install on a stable surface.**

Failure to do so may result in falling of the unit, leading to injury



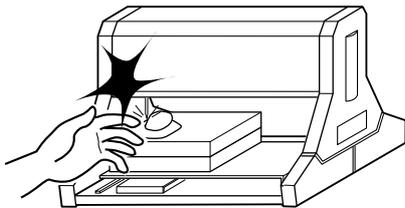
**Do not allow liquids, metal objects or flammables inside the machine.**

Such materials can cause fire.



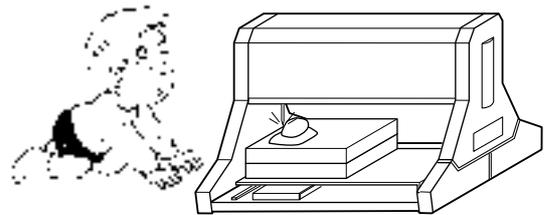
**Do not place hands near the main unit while in operation.**

Doing so may result in injury

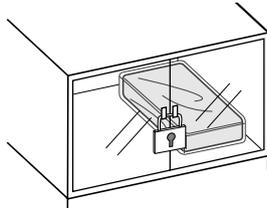


**Do not allow children to operate without adult supervision or operate within reach of young children.**

Doing so may result in injury

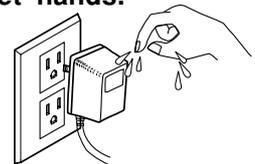


**Store clay out of the reach of children.**



**Do not attempt to unplug the AC adapter with wet hands.**

Doing so may result in electrical shock.



# About the Labels Affixed to the AC Adapter and Unit

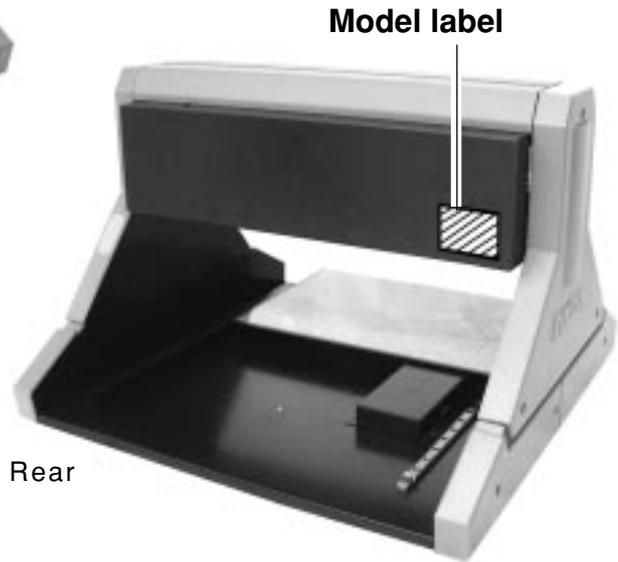
These labels are affixed to the body of this product and the AC adapter. The following figure describes the location. The configuration of the AC adapter varies according to regional differences in voltage. Please note that the descriptions in this manual are for the 117 V adapter.



Front



Do not place hands near the main unit while in operation.

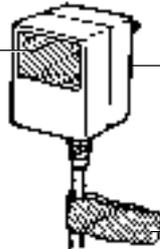


Rear

Model label

## Rating label

Do not use with any electrical power supply that does not meet the ratings displayed on the AC adapter.



**CAUTION**  
INDOOR USE ONLY  
**PRECAUTION**  
DOMESTIQUE  
USAGE SEULEMENT

**▲ CAUTION**  
DISCONNECT MAIN PLUG FROM SUPPLY SOCKET WHEN NOT IN USE  
MAIN LEADS COLOR CODE:  
BROWN: LIVE, BLUE: NEUTRAL  
**▲ ATTENTION**  
Quand la machine n'est pas utilisée déconnecter le câble de la prise de courant  
Code des couleurs  
Marron: Phase, Bleu: Neutre

**▲ ACHTUNG**  
Lösen Sie den Netzanschluß, wenn das Gerät nicht verwendet wird.  
Die Farbkodierung des Netzkabels lautet folgendermaßen:  
Braun: Spannung, Blau: Masse  
**▲ 注意**  
長時間使用しない場合は、ACアダプタをコンセントから抜いて下さい。

When not in use for prolonged periods, unplug the AC adapter from the electrical outlet.

In addition to the and **▲ CAUTION** symbols, the symbols shown below are also used.

**NOTICE** : Indicates information to prevent machine breakdown or malfunction and ensure correct use.



: Indicates a handy tip or advice regarding use.

# Pour utiliser en toute sécurité

## Avis sur les avertissements

 <b>ATTENTION</b>	Utilisé pour avertir l'utilisateur d'un risque de décès ou de blessure grave en cas de mauvaise utilisation de l'appareil.
 <b>PRUDENCE</b>	Utilisé pour avertir l'utilisateur d'un risque de blessure ou de dommage matériel en cas de mauvaise utilisation de l'appareil. * Par dommage matériel, il est entendu dommage ou tout autre effet indésirable sur la maison, tous les meubles et même les animaux domestiques.

## À propos des symboles

	Le symbole  attire l'attention de l'utilisateur sur les instructions importantes ou les avertissements. Le sens précis du symbole est déterminé par le dessin à l'intérieur du triangle. Le symbole à gauche signifie "danger d'électrocution".
	Le symbole  avertit l'utilisateur de ce qu'il ne doit pas faire, ce qui est interdit. La chose spécifique à ne pas faire est indiquée par le dessin à l'intérieur du cercle. Le symbole à gauche signifie que l'appareil ne doit jamais être démonté.
	Le symbole  prévient l'utilisateur sur ce qu'il doit faire. La chose spécifique à faire est indiquée par le dessin à l'intérieur du cercle. Le symbole à gauche signifie que le fil électrique doit être débranché de la prise.

## ATTENTION



### **Ne pas démonter, réparer ou modifier.**

Le non-respect de cette consigne pourrait causer un incendie ou provoquer des opérations anormales entraînant des blessures.



### **Ne pas utiliser avec une alimentation électrique ne respectant pas les caractéristiques indiquées sur l'adaptateur AC**

Une utilisation avec toute autre alimentation électrique pourrait provoquer un incendie ou une électrocution.



### **Ne pas utiliser avec une alimentation électrique autre que l'adaptateur AC conçu à cet effet.**

Une utilisation avec toute autre alimentation électrique pourrait provoquer un incendie ou une électrocution.



### **Ne pas utiliser si l'appareil est dans un état anormal (c'est-à-dire s'il y a émission de fumée, odeur de brûlé, bruit inhabituel etc.).**

Le non-respect de cette consigne pourrait provoquer un incendie ou des décharges électriques.  
Débrancher immédiatement l'adaptateur AC et contacter votre agent agréé de la compagnie Roland DG ou votre centre de service.



### **N'utilisez que le cordon d'alimentation fourni avec ce produit.**

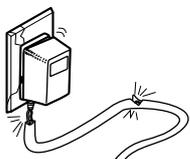
L'utilisation avec un autre cordon d'alimentation que celui fourni pourrait entraîner un risque d'incendie ou d'électrocution.

## ⚠ PRUDENCE



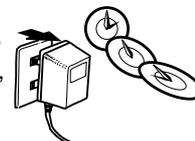
**Ne pas utiliser avec un adaptateur AC ou un fil électrique endommagé ou avec une prise électrique qui a du jeu.**

Une utilisation avec toute autre alimentation électrique pourrait provoquer un incendie ou une électrocution.



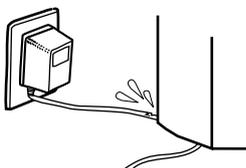
**Quand l'appareil reste inutilisé pendant plusieurs heures, débrancher l'adaptateur AC.**

Le non respect de cette consigne pourrait causer des risques de décharges électriques, d'électrocution, ou d'incendie dus à la détérioration de l'isolation électrique.



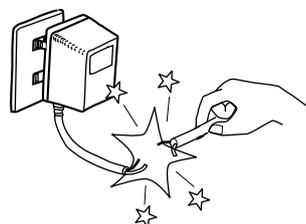
**Ne pas endommager ou modifier le fil électrique. Ne pas le plier, le tordre, l'étirer, l'attacher ou le serrer de façon excessive. Ne pas mettre d'objet ou de poids dessus.**

Une négligence à ce niveau pourrait endommager le fil électrique ce qui risquerait de provoquer une électrocution ou un incendie.



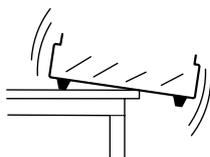
**Lorsque vous débranchez l'adaptateur AC, saisir et tirer le bloc adaptateur et non le fil électrique.**

Débrancher en tirant sur le fil pourrait l'endommager et risquer de provoquer un incendie ou une électrocution.



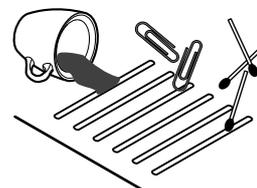
**Installer l'appareil sur une surface stable.**

Une négligence à ce niveau pourrait provoquer la chute de l'appareil et entraîner des blessures.



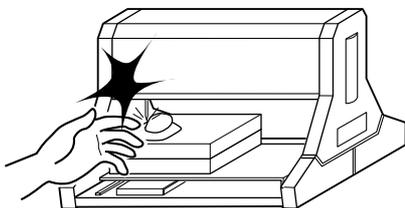
**Ne pas introduire de liquide, d'objet métallique ou inflammable dans l'appareil.**

Ce genre de matériel peut provoquer un incendie.



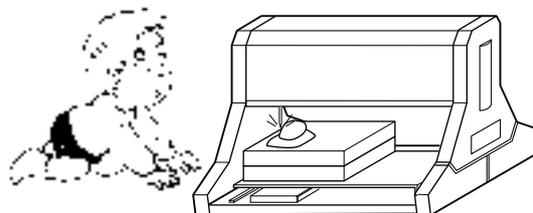
**Ne pas placer vos mains près de l'unité principale pendant son fonctionnement.**

Le non respect de cette consigne pourrait causer des blessures.

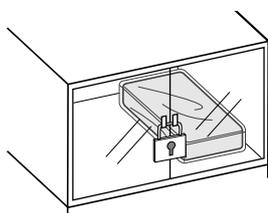


**Ne pas laisser des enfants faire fonctionner l'appareil sans la surveillance d'un adulte ni laisser l'appareil en fonctionnement à la portée d'enfants en bas âge.**

Une négligence à ce niveau pourrait provoquer des blessures.

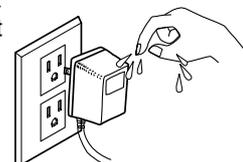


**Ranger la pâte hors de la portée des enfants.**



**Ne pas débrancher l'adaptateur AC avec des mains mouillées.**

Une négligence à ce niveau pourrait provoquer des décharges électriques.



# À propos des étiquettes collées sur l'adaptateur AC et sur l'appareil

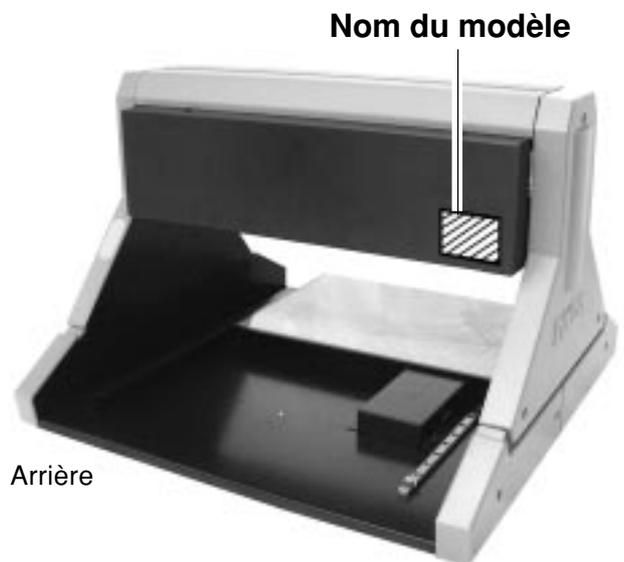
Ces étiquettes sont collées sur le corps de l'appareil et sur l'adaptateur AC. Le dessin suivant indique leur emplacement. La configuration de l'adaptateur AC varie selon les différences de voltage régionales. Veuillez noter que les descriptions dans ce manuel correspondent à un adaptateur de 115/230 volts.



Avant



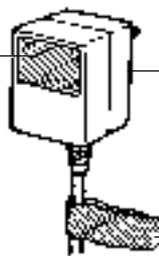
**Ne pas placer vos mains près de l'unité principale pendant son fonctionnement.**



Arrière

## Étiquette des caractéristiques électriques

Ne pas utiliser avec une alimentation électrique ne respectant pas les caractéristiques indiquées sur l'adaptateur.



**CAUTION**  
INDOOR USE ONLY  
**PRECAUTION**  
DOMESTIQUE  
USAGE SEULEMENT

▲ CAUTION  
DISCONNECT MAIN PLUG FROM  
SUPPLY SOCKET WHEN NOT IN USE  
MAIN LEADS COLOR CODE:  
BROWN: LIVE, BLUE: NEUTRAL

▲ ATTENTION  
Quand la machine n'est pas  
utilisée déconnecter le  
câble de la prise de courant  
Code des couleurs  
Marron: Phase, Bleu: Neutre

▲ ACHTUNG  
Lösen Sie den Netzanschluß,  
wenn das Gerät nicht  
verwendet wird.

Die Farbkodierung des  
Netzkabels lautet folgendermaßen:  
Braun: Spannung, Blau: Masse

▲ 注意  
長時間使用しない場合は、  
ACアダプタをコンセントから抜いて  
下さい。

**Quand l'appareil reste inutilisé pendant une longue période, débrancher l'adaptateur AC.**

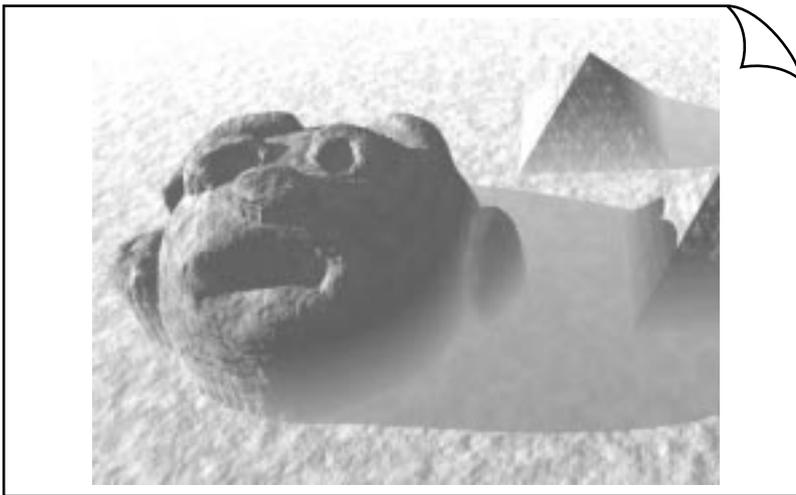
# Using PICZA (Some Examples of Actual Use)

This section presents some actual examples of how PICZA can be put to use.

## Creating elements for 3D computer graphics software

Dr. PICZA offers a function for exporting files in three-dimensional DXF format (AutoCAD <sup>®</sup> Release 12 format). This section explains how to use a commercially available 3D computer-graphics software application that can import DXF-format files to create your own original illustrations. (This product does not include 3D computer-graphics software, which must be obtained from another source.)

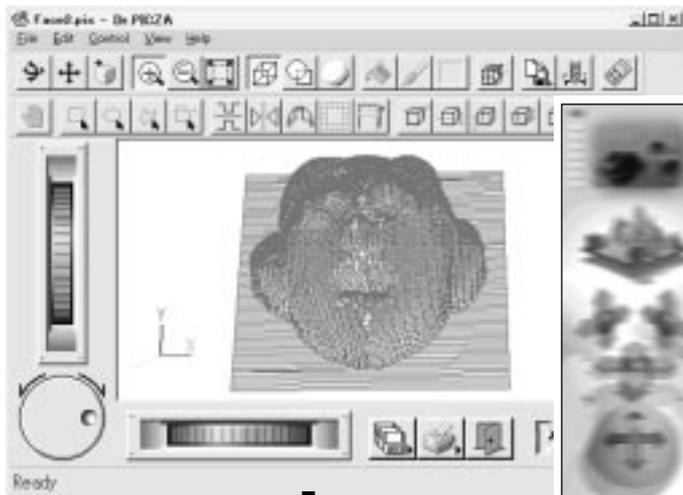
**1** Visualize in detail the design illustration you wish to create. In this example, we'll make the illustration shown below .



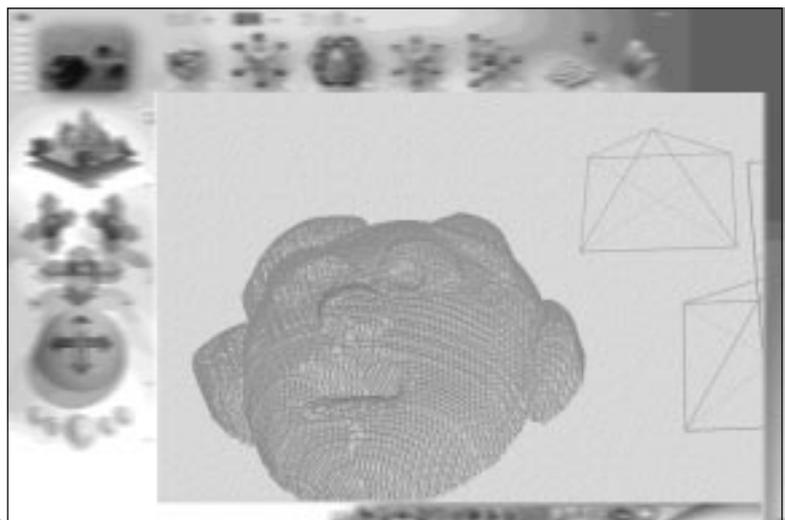
**2** Create the elements that make up the illustration. In this example, we'll use the clay included with the product to make the face, and the graphics software to make the other element (the pyramid).



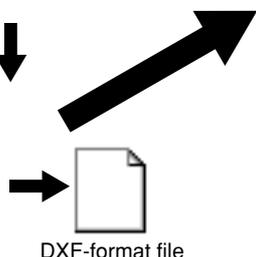
**3** Scan the clay face and export the data in DXF format.



**4** Launch the 3D graphics application and import the DXF file. Make the pyramid and arrange the face and the pyramid using the layout shown below .



Export 

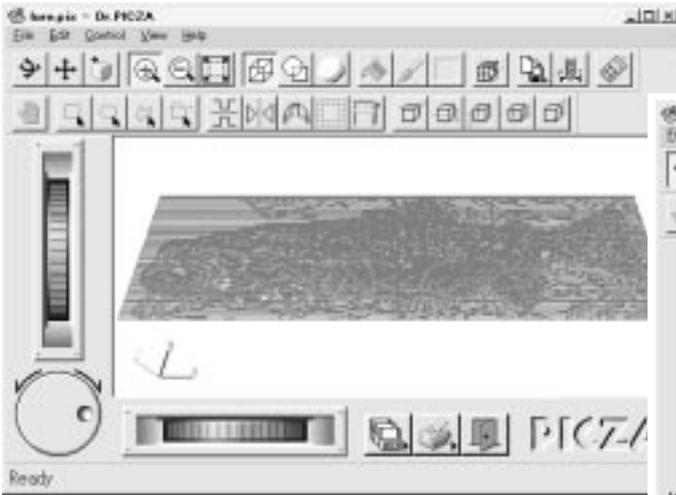


**5** Use the 3D graphics software to color the illustration, then print it out.

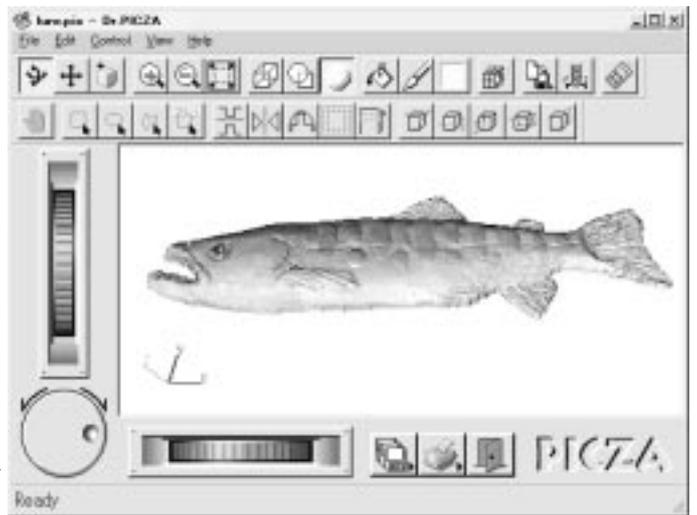
# Adding 3D graphics to an internet web page

Dr. PICZA comes with a function for exporting files in VRML format (Ver.1.0). VRML (Virtual Reality Modeling Language) is a language used to display 3D graphics on the World Wide Web, where they can be viewed using a web browser capable of displaying VRML files. Color data from Dr. PICZA is also preserved in these VRML files. In this example, we'll add the image of a original fishing lure scanned with the PIX-30 to a web page. (This product does not include a web browser or web-page authoring software, which must be obtained from another source.)

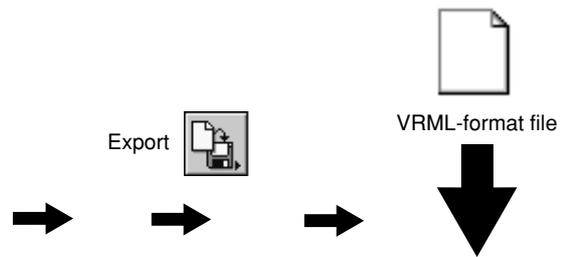
- 1 Set the lure in place on the workpiece table and scan it with the PIX-30. In this example, we'll scan only one side of the lure, and use Dr. PICZA's [Add Backside Faces] function to make a complete three-dimensional representation.



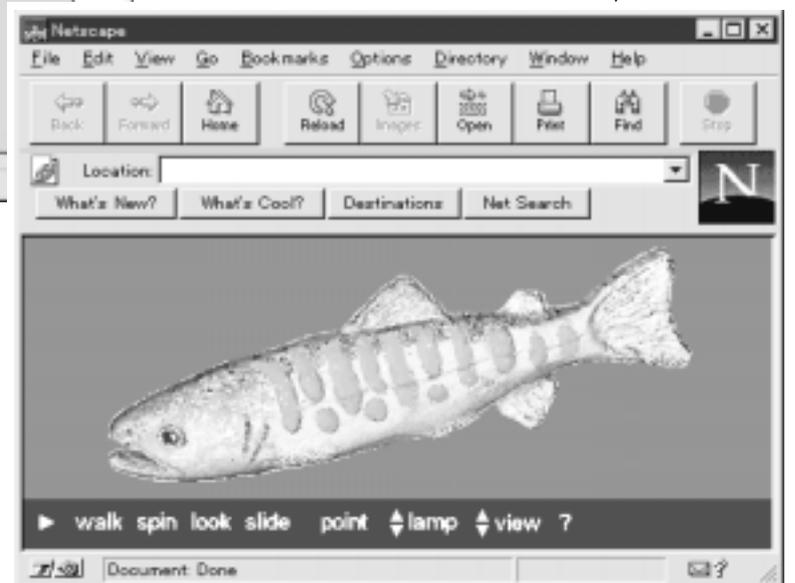
- 2 Use Dr. PICZA to color the scanned data. (For details on adding color, please refer to the help screens for Dr. PICZA.)



- 3 Under [File]-[Preferences...], click [Add Backside Faces] to turn it on, then export the data in VRML format.



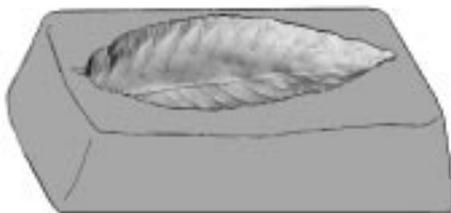
- 4 VRML files can be opened and viewed with a web browser that supports the VRML format. By adding a link to a VRML file from a web page, you can also display the VRML file on the World Wide Web. (For details on how to do this, please refer to the documentation for your web-page authoring software or a third-party guide to HTML.)



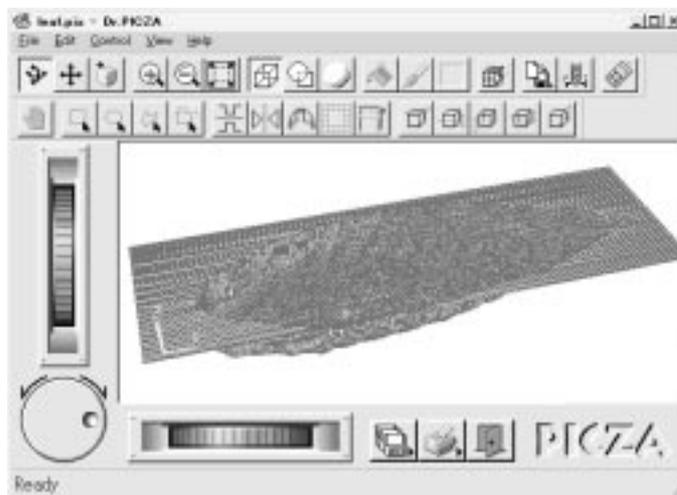
# Cutting a three-dimensional object with a modeling machine

Dr. PICZA has a function for exporting data to MODELA PLAYER. MODELA PLAYER is software for cutting three-dimensional objects on the MODELA, CAMM-3, or CAMM-2, three-dimensional modeling machines made by Roland DG Corp. Dr. PICZA can output 3D data directly to MODELA PLAYER. In this example, we'll use the MODELA in combination with Dr. PICZA to make a paperweight in the shape of a leaf. The explanation assumes that you already have the MODELA installed and set up.

- 1** Get a suitable leaf from a tree, and press it into a piece of clay to transfer the image of the leaf to the clay.

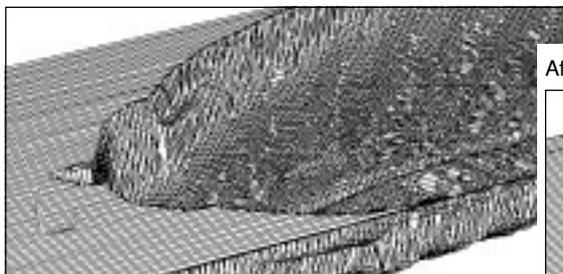


- 2** Set the piece of clay on the workpiece table and scan it with the PIX-30.

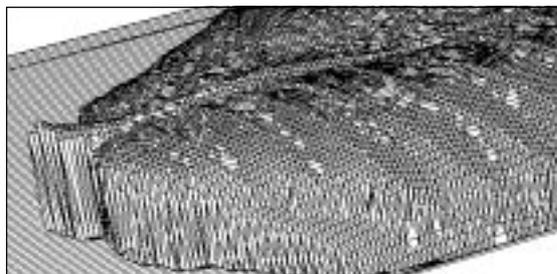


- 3** Use [Edit] - [Invert] to invert the scanned shape, then export the data to MODELA PLAYER.

Before inversion

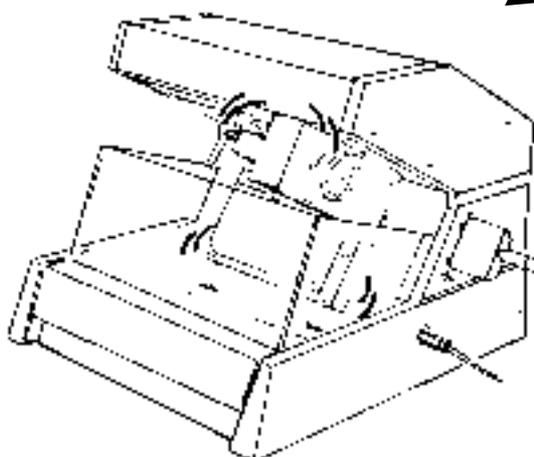


After inversion

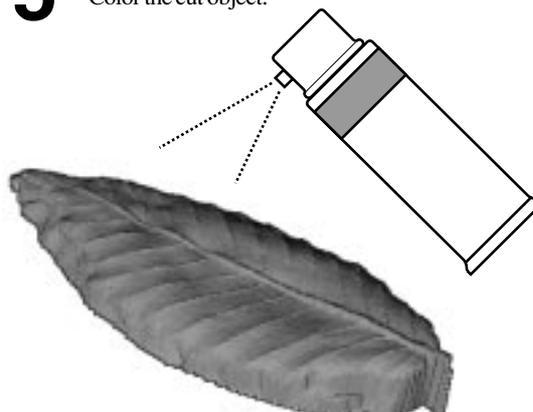


Export to  
MODELA  
PLAYER

- 4** Use MODELA PLAYER to cut the shape on the MODELA.



- 5** Color the cut object.

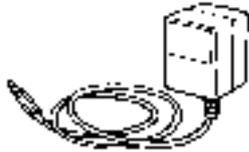


# 1 Check the included items

Roland Software Package  
CD-ROM: 1

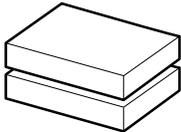


AC adapter: 1



The configuration of the AC adapter varies according to regional differences in voltage. Please note that the descriptions in this manual are for the 117 V adapter.

Spacers 2



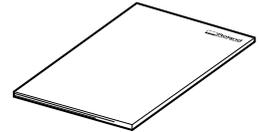
Clay: 1



Adhesive sheets: 2



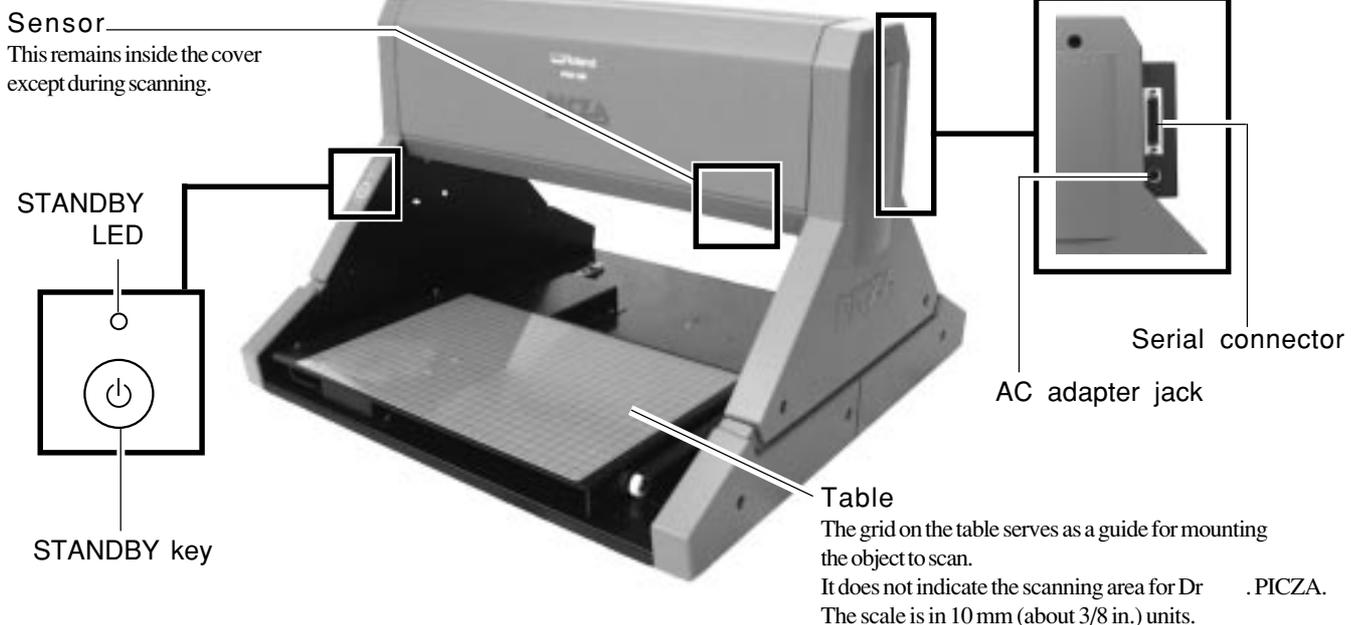
PIX-30 User's manual: 1



# 2 Part names

**NOTICE** Do not attempt to move the table by hand.

Do not put the hands inside the unit. Doing so may result in breakdown of the unit.



---

## 3 Setting up and connection

### WARNING



**Do not use with any electrical power supply that does not meet the ratings displayed on the AC adapter.**  
Use with any other power supply may lead to fire or electrocution.



**Use only with the power cord included with this product.**  
Use with other than the included power cord may lead to fire or electrocution.



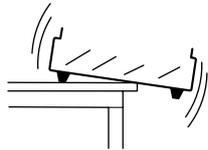
**Do not use with any power supply other than the dedicated AC adapter.**  
Use with any other power supply may lead to fire or electrocution.

### CAUTION



**Install on a stable surface.**

Failure to do so may result in falling of the unit, leading to injury



---

### NOTICE

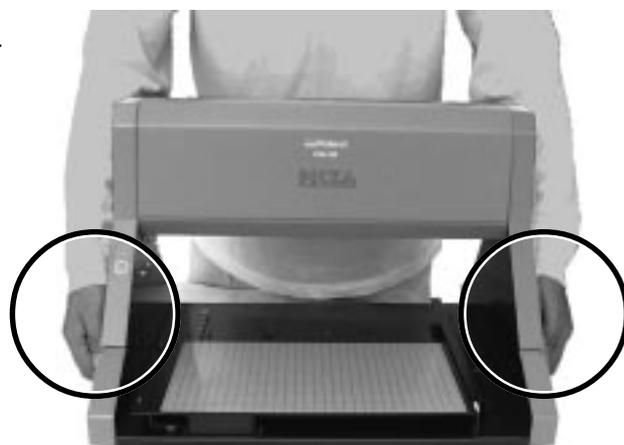
Never install this unit in any of the following situations, as it could result in damage:

- Places where the installation surface is unstable or not level.
- Places with excessive electrical noise.
- Places with excessive humidity or dust.
- Places with poor ventilation, because the PIX-30 generates considerable heat during operation.
- Places with excessive vibration.

Use within a temperature range of 5 to 40 °C (41 to 104 °F) and within a humidity range of 35 to 80%.

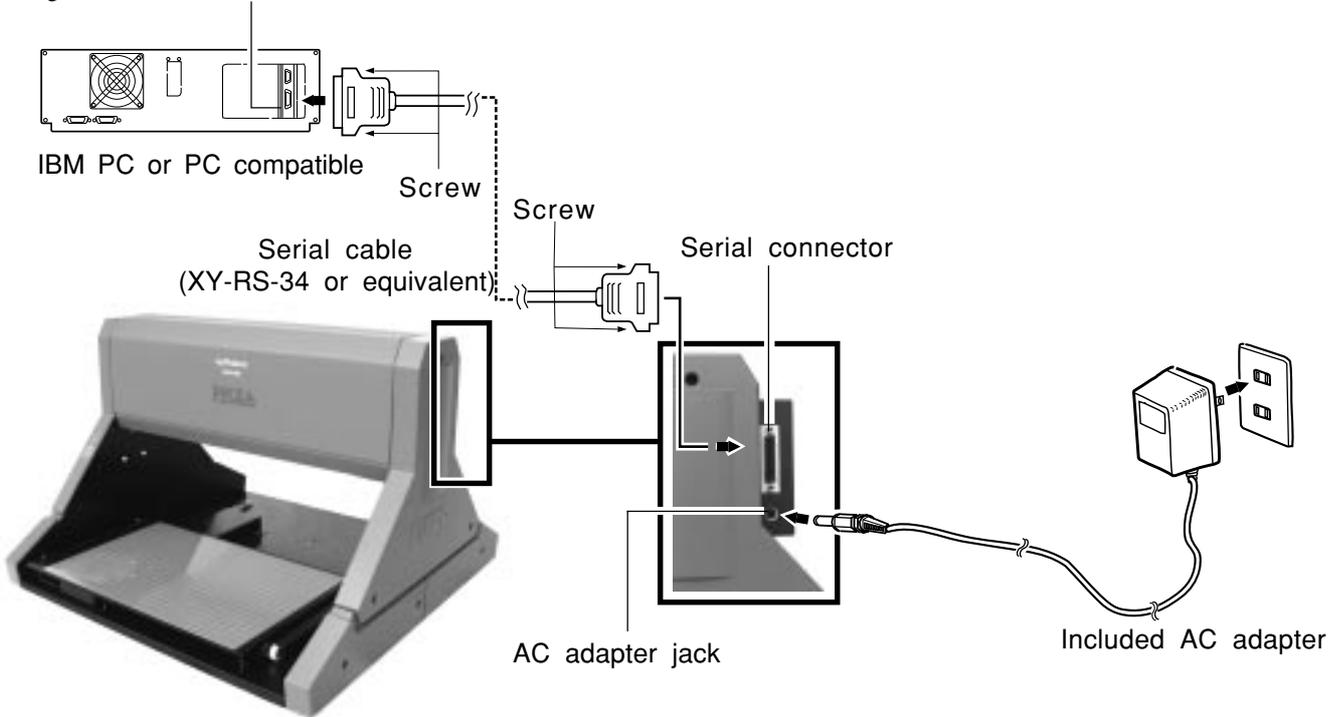
Securely connect the power cord, computer I/O cable and so on so that they will not be unplugged and cause failure during operation. Doing so may lead to faulty operation or breakdown.

When you carry the PIX-30, use two hands to securely grip this area on the left and right sides.



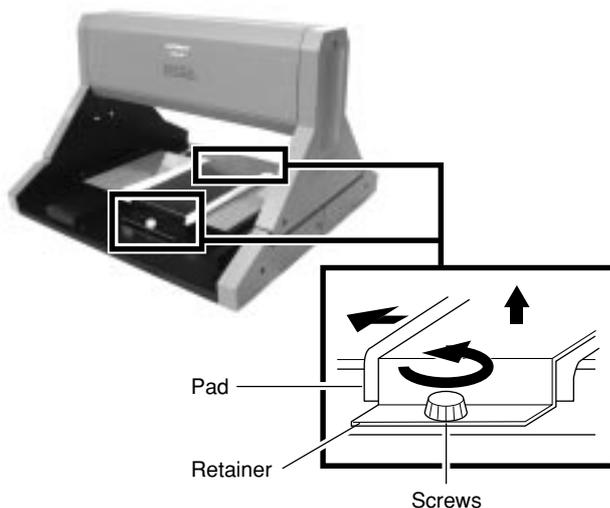
## Serial connector

Use a commercially available Phillips screwdriver to tighten the screws at either end of the serial cable.



- During scanning, the table moves forward and backward. If the mounted scan object (the three-dimensional object to be scanned) is larger than the table size, it may extend beyond the front and rear of the unit. Do not place any objects in the area.
- If your computer is an IBM PC compatible computer, then use an optionally available XY-RS-14/34 cable (or equivalent). A straight cable such as a modem cable will not work.
- Make sure the power to the computer and the PIX-30 is switched off before attempting to connect the cables.

## Freeing the table



- 1 Before using the unit, remove the screws and the retainer shown in the figure. The table does not move if it remains secured in place by the retainer. There are screws at two places at the front and rear.

- 2 Remove the pad.

\*The screws, retainer, and pad are necessary when repacking the unit. Do not discard them.

# 4 Installing the Dr.PICZA

## Overview of Dr. PICZA

\* For details, please refer to the help screens for Dr. PICZA.

A Quick Overview of Available Functions	Toolbar button				
Set scanning conditions and perform scanning					
View scanned 3D data from various angles					
Zoom in or out on the on-screen view of scanned data					
Make settings for how scanned 3D data is displayed					
Displays the coordinates of the scanned object					
Color the faces of scanned 3D data					
Edit scanned 3D data					
Adjust the slant of scanned 3D data					
Specify the data format and save the scanned 3D data					
Launch the MODELA PLAYER					

## Installing

### System Requirements

	Dr.PICZA
Operating System	Windows 95/98/Me/NT 4.0/2000/XP
Computer	Computer running Windows (Pentium processor or better recommended)
Memory (RAM)	32 MB or more recommended
Free hard-disk space required for installation	3 MB

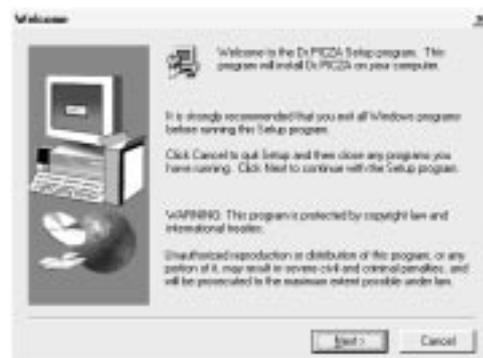
## Setup

\* If you're installing under Windows NT4.0/2000/XP, log on to Windows as a member of the "Administrators" or "Power Users" group.

- 1 Switch on the computer and start Windows.
- 2 Place the CD from the Roland Software Package in the CD-ROM drive. The Setup menu appears automatically.
- 3 When the screen shown at right appears, click the  in [Click here], then choose [PIX-30]. Click [Install].  
To view the description of a program, click the  button. To view the manual, click the  button. (There are manuals in PDF format for the programs that the  button references. Acrobat Reader is required to view PDF files.)



- 4 The Setup program starts. Follow the messages to carry out setup and finish setting up the program.



- 5 When all installation finishes, the screen at below appears. Click [Close].



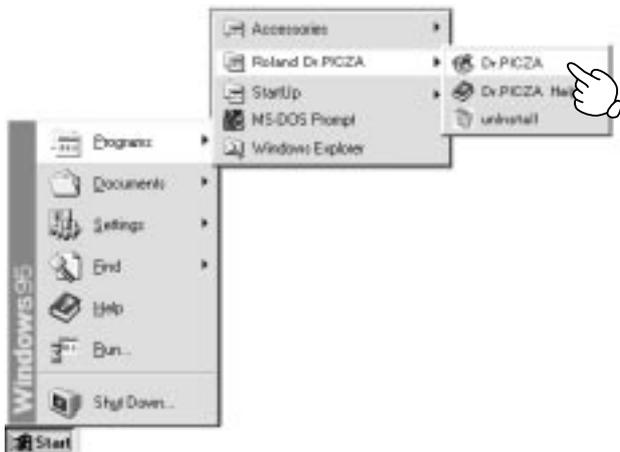
- 6 After returning to the menu screen for installation, click .



- 7 Remove the CD-ROM from the CD-ROM drive.

# 5 Starting Dr. PICZA

Press the Start button and select [Dr . PICZA].



## About Help

If you're unsure how perform an operation while you're working, taking a look at Help can find the answer for the first time, please be sure to read the Help screens. If you're using Dr . PICZA You can call up Help from the software menus.

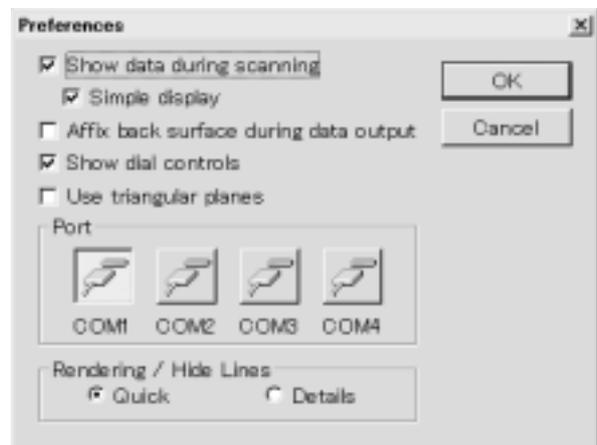


# 6 Selecting a communication port

1 From the [File] menu, click [Settings].



2 Select the port where the cable is connected, then click [OK].



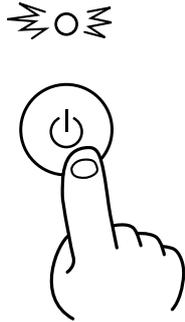
### If You're Using Windows NT 4.0/2000/XP

If the printer port for Windows driver and the communication port for Dr. PICZA are set to the same port, you cannot use Dr. PICZA. To perform scanning, specify an unused port for the Dr. PICZA communication port.

# 7 Powering ON

**NOTICE** Before switching on the power to the PIX-30, turn on the computer

Press the ST ANDBY key.  
The ST ANDBY LED lights up, and origin detection by the sensor starts.



- During origin detection immediately after switching on the power the PIX-30 may beep for approximately 10 seconds, but this does not indicate a problem. When the sound stops, the table moves, and when the sound indicating the end of the detection operation is heard, detection is finished.
- During origin detection immediately after switching on the power an error is displayed if some object touches the sensor (When an error has occurred, the ST ANDBY LED intermittently flashes twice.) If this happens, switch off the power, remove the object touching the sensor, then switch the power back on.

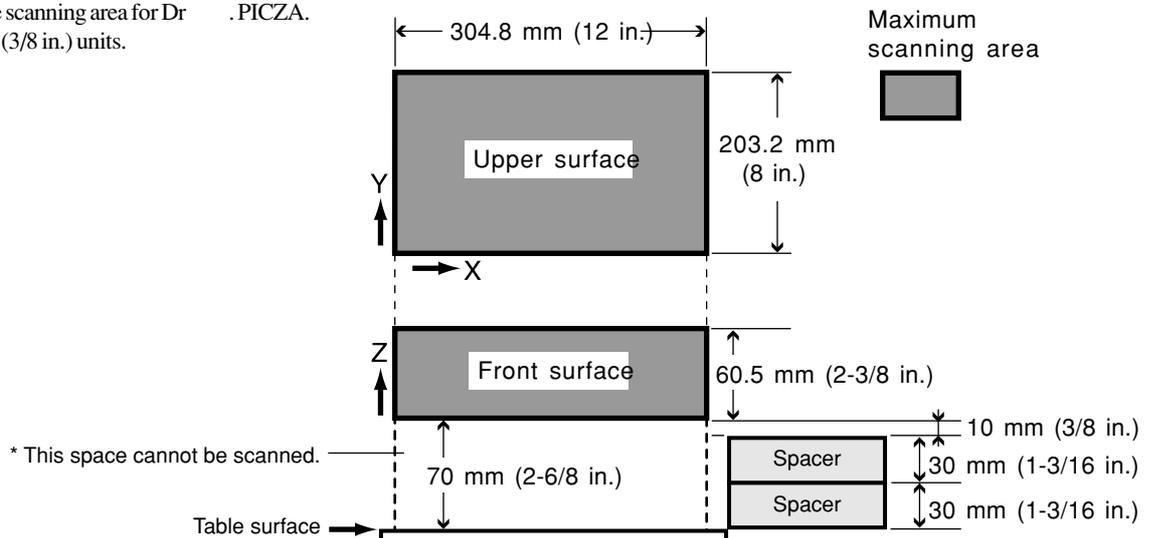
# 8 Load the object to be scanned on the PIX-30

The sensors for the PIX-30 are highly sensitive, and can even scan three-dimensional objects made out of clay. You can usually perform scanning if the three-dimensional object is of a composition and configuration that can retain its shape. However, the pressures that the sensors detect are from several grams to several tens of grams, so you cannot scan objects whose shape changes when touched by the sensors. (Pressure may fluctuate, depending on the composition of the object being scanned.) For instance, it may not be possible to scan something like a fuzzy stuffed animal.

## Maximum scanning area of the PIX-30

The maximum scanning area is shown in the figure.

The grid on the table serves as a guide for mounting the object to scan. It does not indicate the scanning area for Dr. PICZA. The scale is in 10 mm (3/8 in.) units.



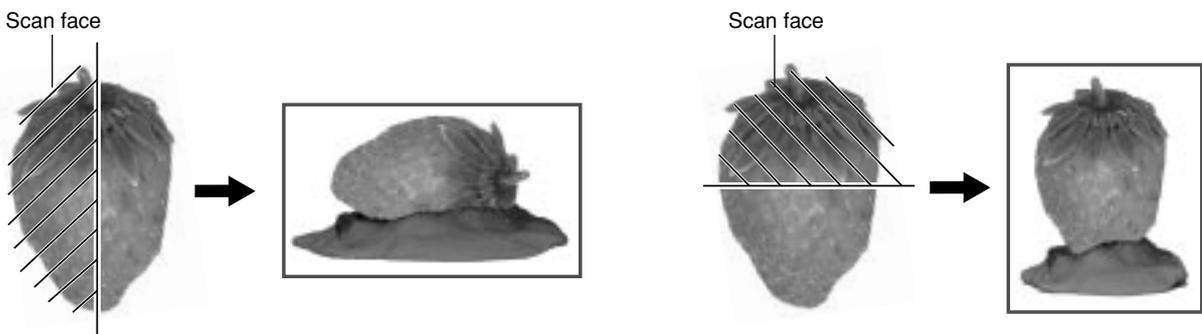
# Load the object to be scanned on the PIX-30

**NOTICE** When securing the scan object in place, be sure to use the included clay or adhesive sheet. Do not use double-sided tape or other strongly adhesive materials. Such materials may cause the table surface to peel.

During scanning, the table moves forward and backward. Mount the object to be scanned so that it does not touch the inner wall of the PIX-30.

## 1) Decide on which surface of the scan object to scan.

When mounting the object, secure it in place with the surface to scan facing up.



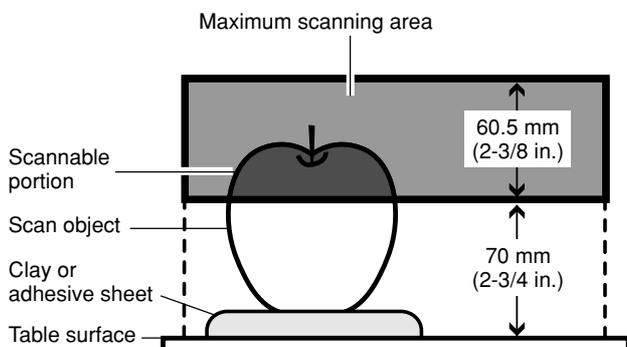
## 2) Use the spacers to adjust the height so that the portion you want to scan lies within the scanning area.

Scanning cannot be performed in the area up to 70 mm (2-3/4 in.) above the table surface.

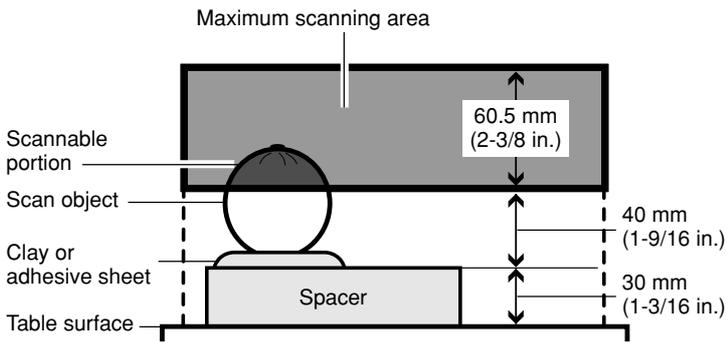
Mount so that the portion you want to scan is at a height of 70 mm (2-3/4 in.) or more above the table surface. If the height is still not enough even when using the included spacers, place a book or the like of suitable thickness underneath.

The maximum load weight of the table is 5 kg (11 lb.).

### [No spacers]



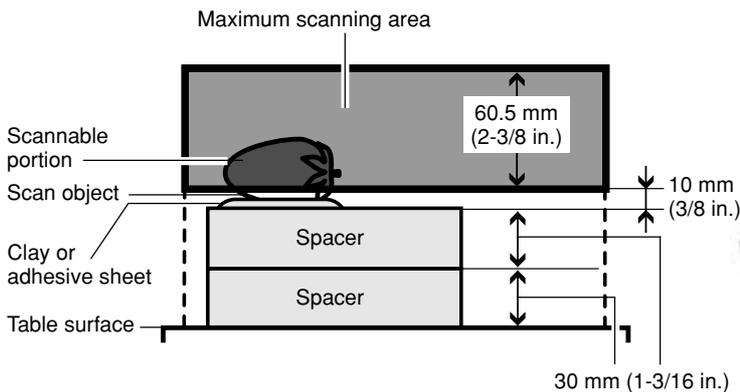
### [When using a single spacer]



\* If the scan object protrudes beyond the spacer, use two spacers side by side.



### [When using two spacers]



## 3) Use clay or on adhesive sheet to secure the scan object in place.



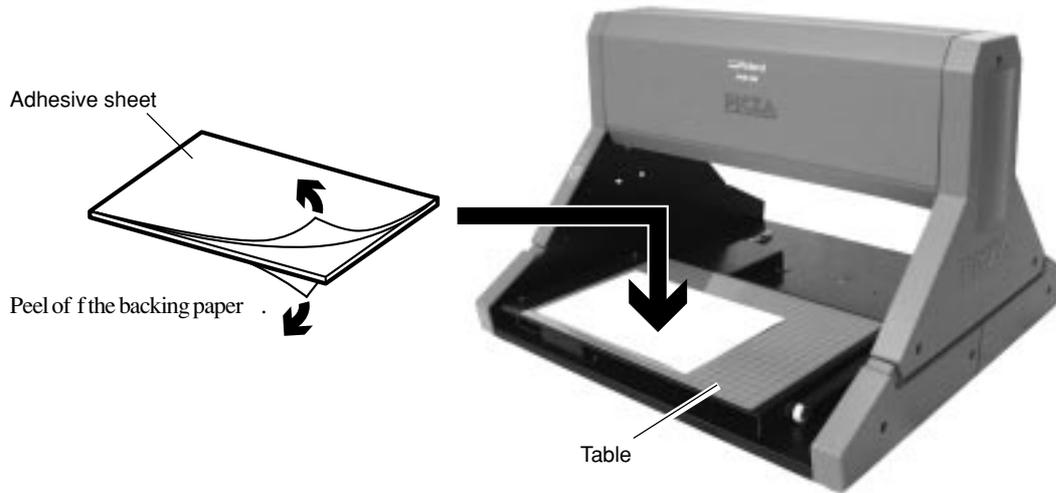
- When securing the scan object in place on the table, do not use commercially available cellophane tape or double-sided tape. When the tape is peeled off, the coating on the table surface may peel as well.
- When not using the adhesive sheet, store it with the backing paper affixed to the adhesive surface.
- Do not wash the adhesive sheet with water. Doing so may damage the adhesive surface, making it impossible to hold a scan object in place.

A scan object which does not topple over when placed with the scan surface facing up is suited to being held in place by the adhesive sheet. For other shapes, use clay to secure in place.

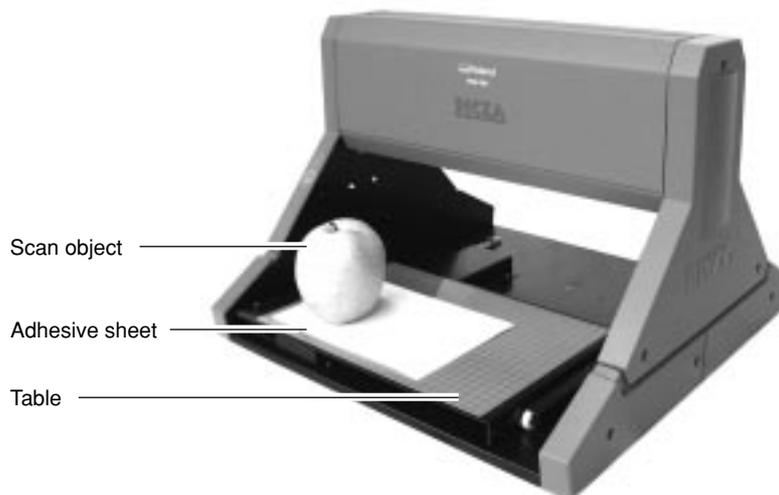
## Securing in place with adhesive sheet

- 1 Peel off the backing paper from both sides of the adhesive sheet, and affix the sheet to the table or a spacer.

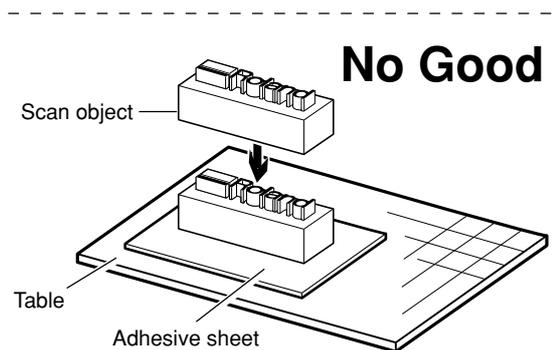
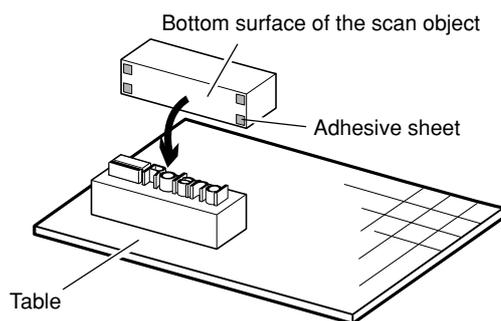
- \* Do not discard the backing paper. It is needed for storing the adhesive sheet after use.
- \* If necessary, you can also cut the sheet to match the size of the scan object and spacers.
- \* There is no need to use an adhesive sheet between spacers or between the table and a spacer.



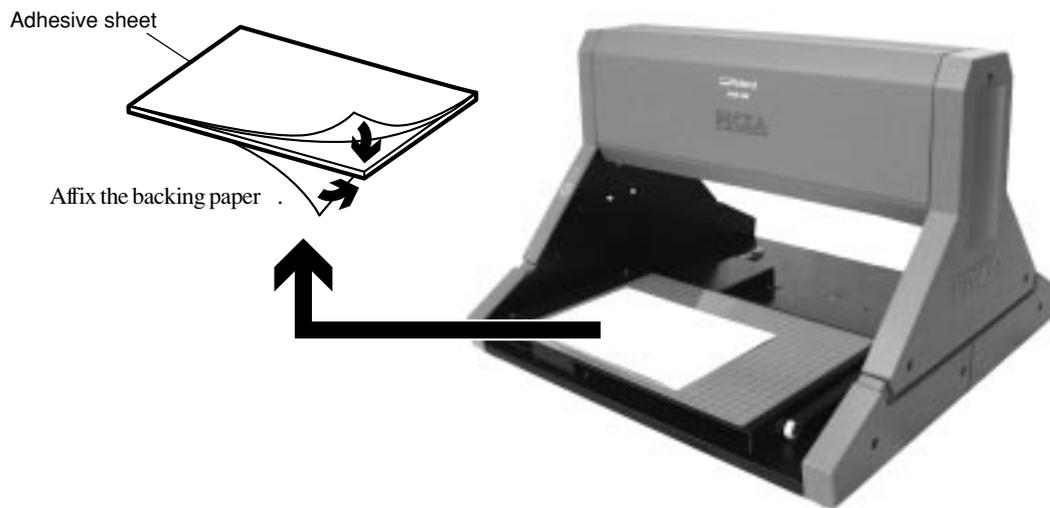
- 2 Place the scan object on the adhesive sheet, and gently press it down to secure it in place.



When an adhesive sheet is applied to the table and a highly smooth surface of the scan object is stuck on the sheet, it may sometimes be difficult to peel off the object. To secure in place, use clay or cut small pieces of adhesive sheet (about 1 cm (3/8 in.) square), and affix them to the four corners of the bottom surface of the scan object.



- 3** When finished scanning, peel off the adhesive sheet, then affix the backing paper to the sheet and store it.

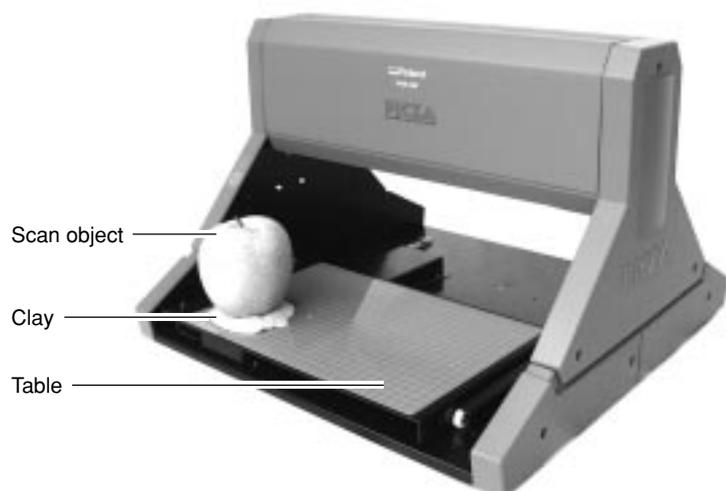


### Securing in place with clay

- 1** Make a base on the table or spacer using clay.
- \* There is no need to use an adhesive sheet to  
between spacers or between the table and a  
spacer.



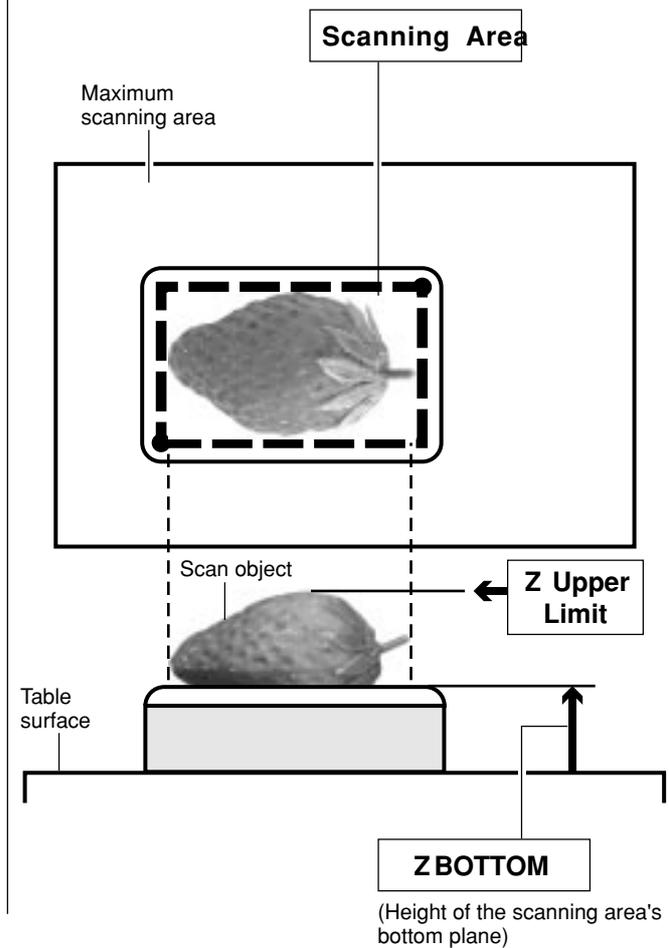
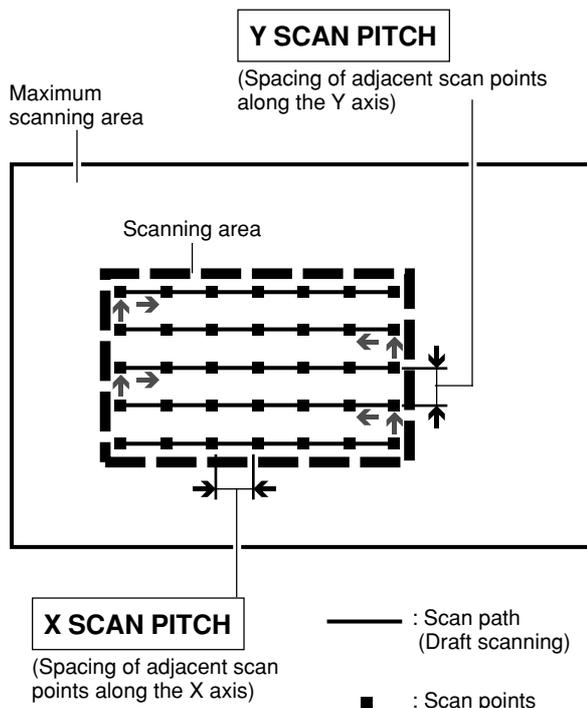
- 2** Press the scan object into the clay to hold it in place.



# 9 Starting scanning

## About scanning conditions and the scanning area

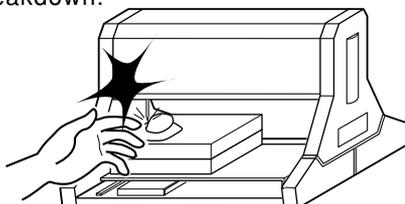
For information about the setting items for Dr .PICZA, refer to the figures below .  
 The grid on the table serves as a guide for mounting the object to scan.  
 It does not indicate the scanning area for Dr .PICZA.  
 The scale is in 10-mm (3/8 in.) units.



## Setting scanning conditions and starting scanning

### ⚠ CAUTION

**Do not place hands near the main unit while in operation.**  
 Doing so may result in injury  
 Doing so may lead to faulty operation or breakdown.

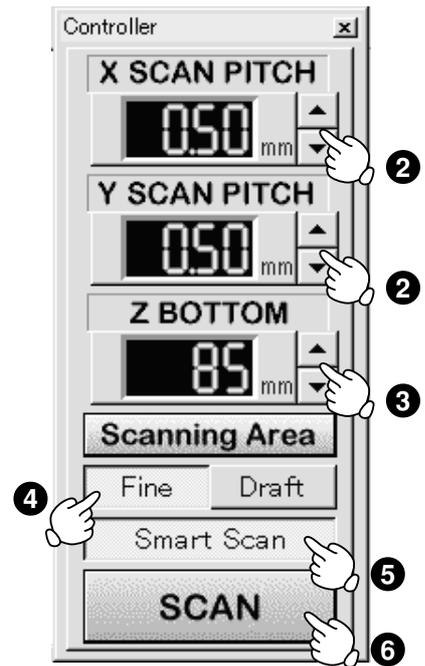


The explanations here and after are based on samples like those shown in the figures.



Make the settings for scanning resolution, the minimum height of the surface to be scanned, and the scanning quality

- 1 Click  on the Dr . PICZA.  
The Controller window opens.  
When Dr . PICZA is started, the Controller window is already open.
- 2 Make the settings for X scan pitch and Y scan pitch.  
The setting in this example is for 0.50 mm (0.020 in.).
- 3 Make the setting for Z bottom.  
The setting in this example is for 85 mm (3.346 in.).
- 4 Make the selection for scanning quality .  
Here, click [Fine] to activate this setting.
- 5 Here, click [Smart Scan] to activate the setting.  
When the [Smart Scan] setting is on, clicking [Scan] makes the PIX-30 automatically restrict the scanning area (on the X-Y plane only) before scanning is performed.  
To specify the scanning area, turn of f [Smart Scan] and refer to "Setting the scanning area" to make the desired settings.

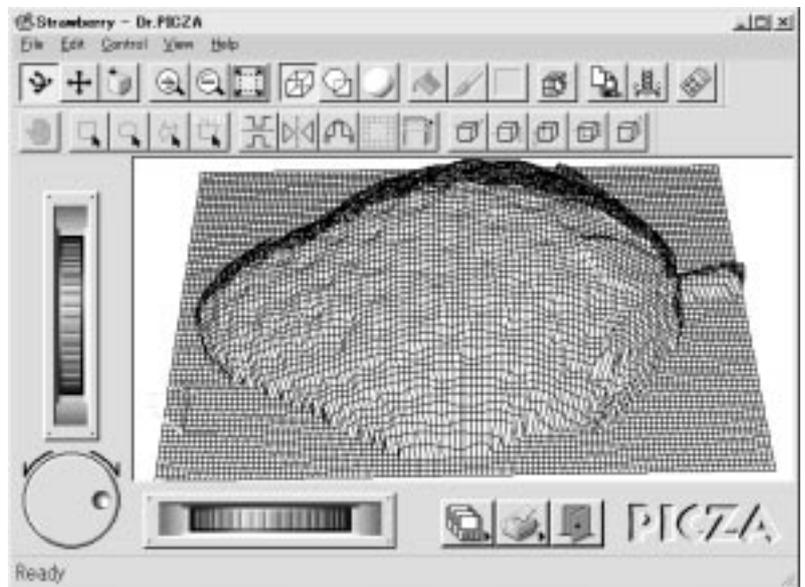


For detailed description of the available Controller buttons, please refer to the help screens for Dr . PICZA.

- 6 Click [SCAN].  
Scanning starts.  
(During scanning, the sensor may emit a transmission sound, but this is normal.)

### If You're Using Windows NT 4.0/2000/XP

If the printer port for Windows driver and the communication port for DrPICZA are set to the same port, you cannot use DrPICZA. To perform scanning, specify an unused port for the Dr PICZA communication port.



Use the following examples as a guide to determine the amount of computer memory required to perform scanning.

\* The figures shown below are the amounts used by Dr . PICZA alone. They do not take into account the amounts used by the operating system or other programs.

Example: Required memory when scanning a 100 mm x 100 mm (3-15/16 in. x 3-15/16 in.) area

- |   |                |
|---|----------------|
| - Scanning at a pitch of 0.05 mm x 0.05 mm (0.002 in. x 0.002 in.): | Approx. 2 GB   |
| - Scanning at a pitch of 0.1 mm x 0.1 mm (0.004 in. x 0.004 in.):   | Approx. 500 MB |
| - Scanning at a pitch of 0.5 mm x 0.5 mm (0.020 in. x 0.020 in.):   | Approx. 20 MB  |

## Setting the scanning area

If you wish to limit the scanning area, such as in cases where you wish to scan only a portion of an object, make the settings as described below.

- 1 Click [Scanning Area] in the Controller window . The [Scanning Area] dialog box appears.
- 2 Make the settings for the scanning area.  
Make the settings to match the location where the scan object is secured in place.  
Either of the following two methods can be used to make the settings.  
- Use the mouse to move the blue frame on screen. - Enter the numerical values for the upper-right and lower-left points.

The size of the on-screen scanning area (shown in blue) changes to match the values that are entered.

- 3 Click [Begin Area Test].  
The sensor moves to a position above an outer point on the scanning area that has been set.  
Make sure the scan object that has been secured in place lies within the area.

- 4 Click [Z Upper Limit].

The cursor  is displayed on the Z upper-limit setting on screen.

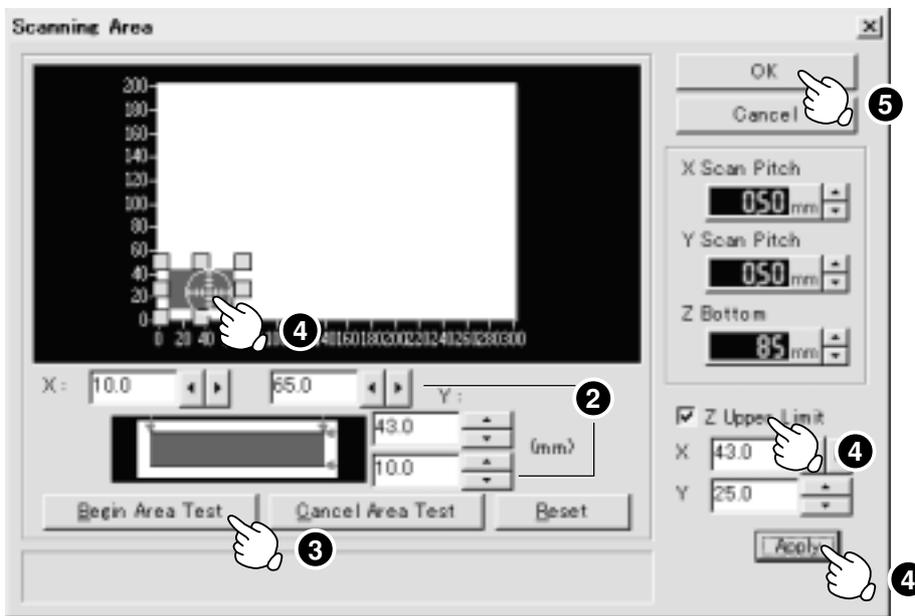
Specify the highest position of the scan object. Clicking [Apply] or double-clicking on the target lowers the sensors to the target's center position.

If the target is displaced, redo the settings.

\* Set the Z upper limit to the highest position on the object to be scanned.

During scanning, if the sensor detects a position higher than the Z upper-limit setting, the setting is cleared and scanning continues with the greatest scan height of PICZA as the Z upper limit.

- 5 After determining the scanning area, click [OK].



- For the scanning area and Z upper limit, please refer to "About scanning conditions and the scanning area".

- For details about the buttons on the scanning-region setting screen, please refer to the help screens for Dr . . . PICZA.

- 6 Check the scanning conditions in the Controller window one more time, then click [SCAN].  
Scanning starts. (During scanning, the sensor may emit a transmission sound, but this is normal.)

## Rescanning a particular portion

After you've scanned an object, you can rescan a particular portion of the object.

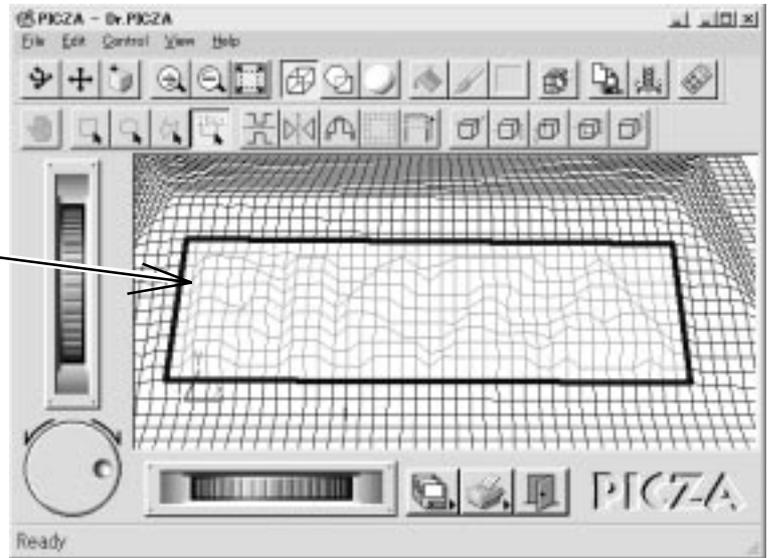
After performing coarse scanning for the entire object, respecifying only an included portion and performing fine scanning can shorten the scanning time.

However, if the scan object has been moved or removed from the table, or if the power to the PIX-30 has been switched off and back on, then you cannot scan the same portion.

- 1 Click , and from the scanning data shown on the screen, select a portion to rescan. You can specify a number of noncontinuous portions.

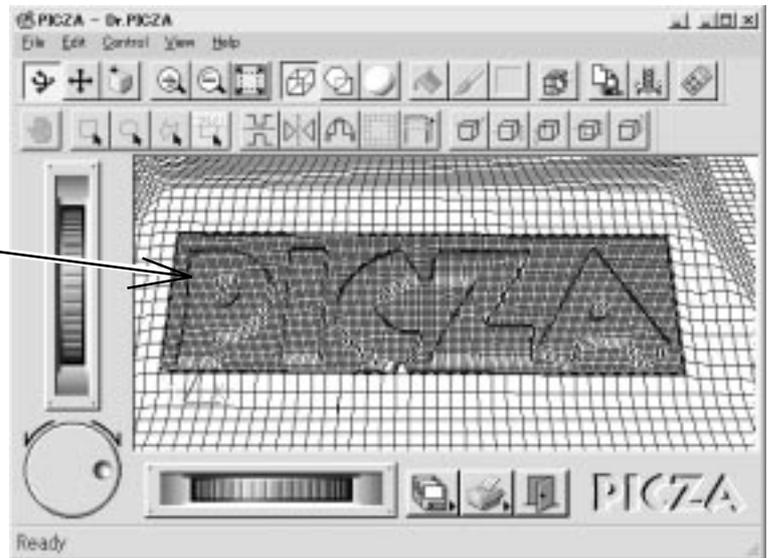
Specify area for rescanning

- 2 Click  on the Dr . PICZA. The Controller window opens.



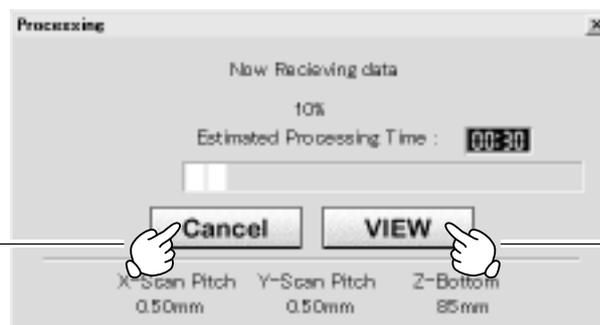
- 3 Make the setting for scanning conditions.
- 4 Click [SCAN]. Rescanning of the specified portion starts.

Results of rescanning



## Cancel scanning/ Pauses scanning

Cancel scanning.  
Any data scanned before being canceled remains in memory .



Scanning pauses and the table moves toward the front of the unit. Click [VIEW] again to resume scanning.

---

# 10 Saving scanned data

1  Click  and choose [Save].  
The [Save As] dialog box appears.

2 Choose the desired location for saving the file, enter a file name, and click [SAVE].  
The extension ".pix" is appended to the file name.

For information on how to save a file, please refer to the help screens for Dr .PICZA.

---

## Edit the scanned data

The shape of an object can be edited. It is possible to vary the height, adjust the slant, or perform concave/convex inversion (height inversion) for a desired surface.

You can use the toolbar button or select [Edit] on the menu bar .

Please refer to the help screens for Dr .PICZA for detailed explanations of the various functions that are available.

Be sure to save the scanned data before starting to edit.

When you're done editing, be sure to save your file.

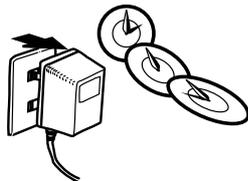
# 11 Powering OFF

## CAUTION

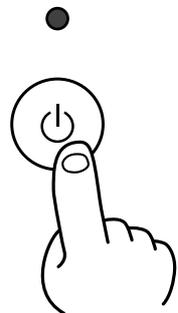


**When not in use for extended periods, unplug the AC adapter from the electrical outlet.**

Failure to do so may result in danger of shock, electrocution, or fire due to deterioration of the electrical insulation.



Press the ST ANDBYkey.  
The ST ANDBYLED goes out.



---

## When not in use

- Remove the scan object from the table.
- Remove any clay from table, and store the clay so that it will not dry out.
- Unplug the AC adapter from the electrical outlet.

---

# 12 Ending Dr. PICZA

Click the  button.

## 13 Items that may not be copied

Unauthorized reproduction of a copyrighted item for any purpose other than personal use may be a violation of copyright. Roland DG Corp. will not be responsible for any violation of third-party copyright by any article made through use of this product.

## 14 What to do if...

If you want to completely stop the operation of the PIX-30, detach the AC adapter from AC outlet.

The PIX-30 doesn't operate

Check the following.

- Is the STANDBY key on (with the STANDBY LED lit up)?
- Are the settings for the computer and software correct?
- Are the cable connected correctly?
- Have the retaining screws and the retainer for the table been removed? (Refer to "3 Setting up and connection".)

The STANDBY LEDs repeatedly flashes once

This indicates a communications error.

Switch off the power and check the following.

- Are the communications port settings made for Dr. PICZA correct?
- Are the connections for the AC adapter and the cable connecting the unit to the computer secure?
- Are the AC adapter and the cable connecting the unit to the computer free of any internal broken wires?
- Is the operation of the computer correct?
- Was the power to the computer switched on before the PIX-30 was turned on?  
Be sure to power up the computer first, then switch on the power to the PIX-30.
- Was the computer restarted?  
When the computer has been restarted, switch the power to the PIX-30 off, wait a few seconds, then switch it back on.

The STANDBY LEDs repeatedly flashes twice

Something touched the sensor during initial operation immediately after switching on the power, or a hardware error occurred.

If there is an obstruction, then switch off the power, remove the obstruction, and switch the power back on.

If there was a hardware error, then switch the power off and back on and repeat the same operation.

If the same error display occurs, consult your authorized Roland dealer or service center.

Pressing the STANDBY key does not switch off the power

Unplug the AC adapter from the unit.

The tip of the sensor was inadvertently bent

Please contact your authorized Roland DG Corp. dealer or service center.

# 15 Specifications

## Main unit specifications

Max. scanning area	: 304.8 mm (12 in.) [X] x 203.2 mm (8 in.) [Y] x 60.5 mm (2-3/8 in.) [Z]
Max. table load weight	: 5 kg (11 lb.)
Sensor	: Roland Active Piezo Sensor (R.A.P.S.) Probe length 64 mm (2-1/2 in.), tip bulb diameter 0.08 mm (0.00315 in.)
Scanning method	: Contacting, mesh-point height-sensing
Scanning pitch (Dr. PICZA)	: X/Y-axis directions -- 0.05 to 5.00 mm (0.002 to 0.20 in.) (settable in steps of 0.05 mm (0.002 in.)) Z-axis direction -- 0.025 mm (0.000984 in.)
Scanning speed	: X/Y-axis -- 30 mm/sec. (1-1/8 in./sec.)      Z-axis -- 9 mm/sec. (5/16 in./sec.)
Interface	: Serial (RS-232C)
Control keys	: STANDBY key
LED	: STANDBY LED
Power consumption	: Exclusive AC adapter (DC+12V 1.5 A)
Acoustic noise level	: Standby mode: under 40 dB (A) Scanning mode: under 50 dB (A)      (According to ISO 7779)
External dimensions	: 478 mm (W) x 465 mm (D) x 341 mm (H) (18-7/8 in. (W) x 18-5/16 in. (D)) x 13-7/16 in. (H))
Weight (unit only)	: 11 kg (24.2 lb.)
Operation temperature	: 5—40°C (41—104°F)
Operation humidity	: 35—80 % (no condensation)
Accessories	: Roland Software Package CD-ROM: 1      , AC adapter: 1, clay: 1, adhesive sheets: 2, spacers: 2, PIX-30 user's manual: 1

## Interface Specification

### [Serial]

Standard	: RS-232C specifications
Transmission method	: Asynchronous, duplex data transmission
Transmission speed	: 9600 bps
Parity Check	: None
Data Bits	: 8 bits (fixed)
Stop Bits	: 1 bits (fixed)
Handshake	: Hardware

## Serial connector (RS-232C)

Signal number	Terminal number	Signal number	Pin connection
NC	25	13	NC
NC	24	12	NC
NC	23	11	NC
NC	22	10	NC
NC	21	9	NC
DTR	20	8	NC
NC	19	7	SG
NC	18	6	DSR
NC	17	5	CTS
NC	16	4	RTS
NC	15	3	RXD
NC	14	2	TXD
	1		FG



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